

Proceeding Paper

3D-Simulation of Wood Stacks to Analyze the Influence of Log Properties on Stack Volume [†]

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Abstract: The quantification of the solid wood content in a wood stack has been an object of investigation since the 18th century. Particularly, the log parameters exert a considerable influence on the volume of the stack, such as (1) the log midpoint diameter, (2) average bark thickness, (3) crookedness, and (4) log taper. Although many of these parameters have already been studied and some are already considered in many countries when measuring wood stacks, their influence has not been analyzed individually so far since a broad statistical database is needed and the data collection is very costly. Consequently, a 3D-simulation model was developed based on a cross-platform game engine. This model generates virtual wood stacks based on a data set of logs which are defined by the user. The simulation of a stack can be done in a few seconds only and each stack generated can be visualized once all iterations are done. The simulation results are the stacked cubic volume, solid wood cubic volume, and the respective conversion factors. The model, fed with both real data and user-defined data, allows for a detailed analysis of the effect of each parameter on the results, as the user can vary their values discretionary. To obtain the first results from real data, 1000 logs of Scots pine (*Pinus sylvestris* L.) were measured. The first simulations based on these data show reliable results and it is possible to quantify the influence of the proportion of crooked wood in a pile on the stack volume and the conversion factor. In addition, the results are highly in line with the real trials that have already been performed in parallel. A further scientific evaluation and statistical analysis will be done in a second study phase. However, the model already provides a reasonable tool that is easy to apply for the forest and wood industry in order to make the most accurate estimate possible of the solid wood content in a wood pile.

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1. Introduction

In many countries, round wood is sold in stacks. The most important factor for the purchaser when buying round wood in stacks is to precisely know the volume, which is acquired. There are two parameters, which are important at this point: the stack volume and the solid wood content. The stack volume is normally measured by multiplying the length, width, and height of a stack and its result is the cubic area occupied by the stack of wood. Two common units to express the stacked wood measure are the stere and the cord. However, when expressing the volume of a stack in such a way, not only the wood volume but also the bark portion, air space, etc., are included.

The solid wood content corresponds to the real round wood volume which is the basis of the sales process. To figure out this latter one, it is necessary to measure every log's volume. Nevertheless, due to the huge volumes of round wood purchases in many countries, this procedure is unfeasible. Therefore, this value is normally calculated. The calculation of the solid wood content in a stack has been a forest research issue for the last two centuries [1]. However, the first publications related to this topic date from the end of the 19th century such as the research from Bauer in Germany in 1879 and von Senkendorf in Austria in 1881 [2]. The realization of these studies was based on the increasing demands of wood and the diminishing supply of desirable wood species [3]. Nowadays, the main reason is the need to manage the financial resources more efficiently when purchasing raw material. A calculation error at that step of the sales process can cause considerable economic losses which in the current context of a global market can mean a considerable loss of competitiveness.

The influencing parameters on the stack volume and therefore on the conversion factors from stack volume into solid wood content have constituted an important research topic whose first publications date back to the beginning of the 20th century with the research results of Zon in 1903 [4]. Although these parameters are already considered in the measurement of stacks in countries such as Sweden, their influence has not been analyzed individually until now based on a broad statistical background.

The collection of the data for such a purpose supposes the measurement of the stack volume and the solid wood content of a considerable number of log piles in order to obtain a sufficiently broad statistical basis. Therefore, the whole process is very costly in practice. Additionally, due to the fact that the most precise method to measure the real volume of a log is the water displacement method and its application for an enormous number of logs would require a significant period of time and financial resources. It can hence be assumed that another way must be found since this method is practically unfeasible. Consequently, the approach based on the implementation of a 3D simulation model to realize this analysis was hereby tested since it allows us to reproduce virtually innumerable stacked piles and consequently it is not necessary to measure so many stacks on the field.

2. Material and Methods

Our simulation model consists of a software based on the cross-platform game engine Unity 3D. It is capable of simulating an enormous number of stacks in 3D and measuring them in accordance with three methods: fotooptical measurement, by measuring the front and back side surfaces of the stack and by implementing the sections method which is described in the German framework agreement for the round wood trade [5]. It calculates the solid volume of each log and provides the conversion factors according to the three methods. This program consists of several interfaces: The first ones are designed to introduce the data related to the log and the pile to be simulated such as the minimum length, the angles of the stack sides, the wood density, the coefficient of friction, and the proportion of logs, which are piled in one concrete direction. This data can be based on real data or selected arbitrarily by the user. Another part corresponds to the simulation parameters: number of iterations to be simulated, the accuracy with which the stack will be measured and number of supporting points per meter that shall be considered in measuring the pile according to fotooptical methods. The last interface shows the results which can be exported as e.g., a .csv table.

To analyze the influence of crookedness, a database of logs of the tree species Scots pine (*Pinus sylvestris* L.) was created with the following parameters, which were measured on 1000 logs:

- The log length, measured by mean of a forest tape. This data is expressed in meters to two decimal places.

- The diameters at both ends and midpoint, measured by mean of a caliper. For each point two measurements were taken perpendicularly. This data is expressed in millimeters.
- The log crookedness, measured by setting a levelling rule on the curved log side and measuring the distance between the levelling rule and the log at the deepest point in millimeter. After that, this distance was divided by the log length and the parameter value is obtained and expressed in millimeter per meter.
- The bark thickness, measured by mean of a Swedish bark gauge. In some logs where the bark was too thin, a rule was used for the measurement at both ends of the log. This data is expressed in millimeters.
- The taper amount, calculated by subtracting the average small end diameter from the average large end diameter and dividing it by the log length. Thus, this parameter is measured in millimeter per meter.
- Finally, the parameter, which considers the ovality of each log, computed by dividing the smaller diameter by the bigger diameter of each measurement point and calculating the average from the three resulting values (large end, small end and midpoint of the log). The measurement of this parameter results in a factor between 0 and 1, where the 1 represents a round log.

The stack parameters remained unmodified for all simulation sets. The side angle of each stack was 45°. The wood density was 520 kg/m³. The minimum stack length was 7 m. The distribution of the stacked logs regarding the piles’ direction was 50% (distribution of small end and large end diameter).

From the original database, 300 logs were selected by taking into consideration their crookedness. This means those logs whose values concerning this parameter were more than zero (i.e., the logs were crooked) were chosen.

Using the main database, five data sets were formed to analyze the influence of the proportion of crooked logs in a stack: the first data set contains the original data from real logs, where 100% of the logs are crooked. In the second data set, the crookedness for 20% of the logs was modified to zero and 80% remained unaltered (i.e., crooked). The selection of these logs was performed randomly. According to this method three additional data sets were created with (i) 50% of crooked logs, (ii) 20% of crooked logs and the last one with (iii) only straight logs (see Table 1).

Table 1. Parameters of each data set.

Data Set	Proportion of Crooked Logs (%)	Average Crookedness of Logs (mm/m)	Average Length (m)	Average Midpoint Diameter o.b.(cm)	Average Taper (mm/m)	Average Bark Thickness (mm)	Average Ovality Factor
1st	100	13	3.01	121.13	11.60	5.43	0.97
2nd	80	11	3.01	121.13	11.60	5.43	0.97
3rd	50	7	3.01	121.13	11.60	5.43	0.97
4th	20	3	3.01	121.13	11.60	5.43	0.97
5th	0	0	3.01	121.13	11.60	5.43	0.97

In total, 150 simulations were carried out for each data set. After that, basic statistics of the results were calculated, as well as parameters such as stack volume and conversion factors according to the fotooptical and the section method and compared.

3. Results

The average values of the stack volume and conversion factors according to different proportions of crooked logs in the stack are displayed in Figures 1 and 2. Two logistic regressions for each measurement method (section method and fotooptical method) were fitted to analyze the relation between the stack volume and the conversion factors and of

the crooked logs in the stack. These logistic regressions are displayed in the Figures 3 and 4. Thus, it can be deduced that these parameters show a linear relation.

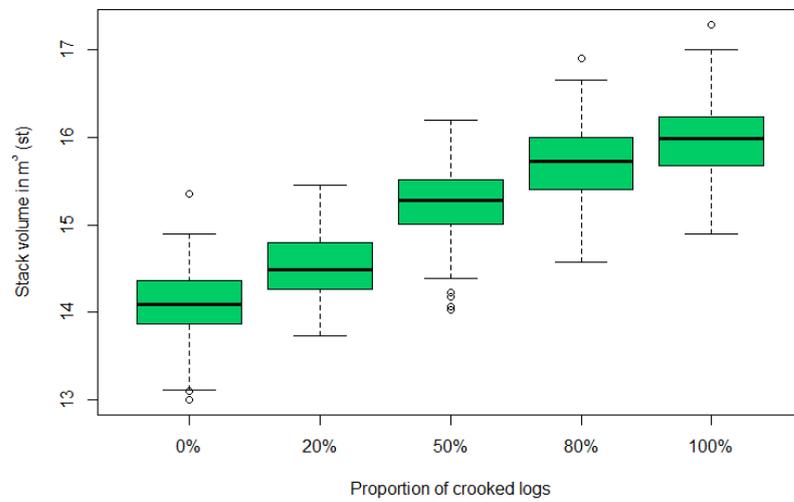


Figure 1. Variation of the stack volume according to the variation of the proportion of crooked logs in the stack (section method).

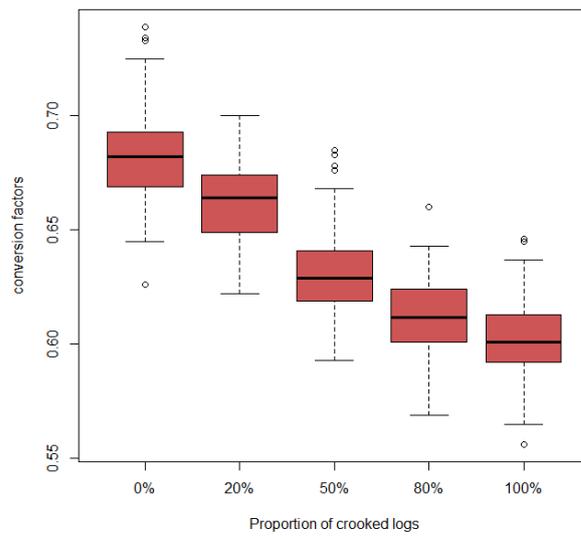


Figure 2. Variation of the conversion factors according to proportion of crooked logs in the stack (section method).

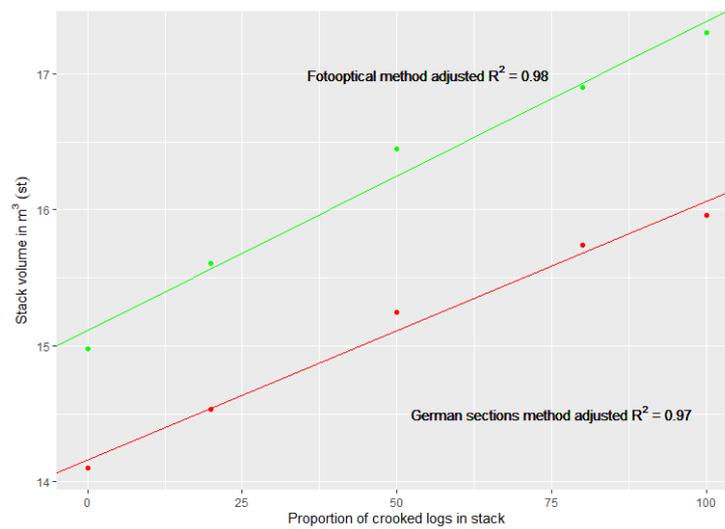


Figure 3. Logistic regressions of the relationship between the stack volume and the proportion of crooked logs in the stack.

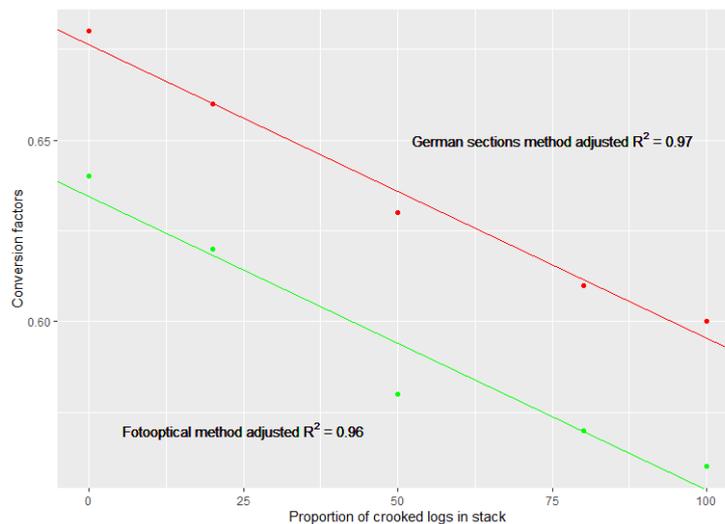


Figure 4. Logistic regressions of the relationship between the conversion factors and the proportion of crooked logs in the stack.

4. Discussion and Conclusions

The results show that crookedness exerts a direct influence on both the stack volume and the conversion factor: The bigger the portion of crooked logs in the stack, the larger is the stack and inversely, the smaller is the conversion factor. In this exemplary case, the original logs' crookedness was not very pronounced. Therefore, variations were not too high.

The results confirm our hypothesis that crooked logs occupy a larger volume in the pile than straight ones do and produce air spaces between them such. Therefore, this is mentioned in the measurement guidelines of some countries already, such as the Standard Procedures for the Measurement of Round Timber for Sale Purposes in Ireland [6] or the Swedish SDC's instructions for timber measurement [7] and other references such as Zon [4], Parde and Bouchon [8], and Rondeux [9].

The results of this work demonstrate the capacity of the simulation model to obtain large databases for statistical analyses and a therefore higher reliability. However, it is necessary to perform more simulations with further datasets to, e.g., quantify the influence of other parameters on the stack volume.

Thus, it can be stated that this simulation model provides reliable results which can serve as a basis for future investigations.

Finally, it can be concluded that the parameter crookedness exerts a considerable influence on the stack volume. Therefore, provenience regions, where the raw material is more crooked because of genetics patterns or site conditions, should be considered when purchasing round wood since the solid wood content of a stack will be much lower in comparison to regions where the trees show only a little crookedness.

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Data Availability Statement: The data that support the findings of this study are available from the corresponding author, F.d.M.-D., upon reasonable request.

Conflicts of Interest: The authors declare no conflict of interest.

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