

Article



# Assessment of CH<sub>4</sub> Emissions in a Compressed Natural Gas-Adapted Engine in the Context of Changes in the Equivalence Ratio

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**Abstract:** The results of diagnostic tests under steady-state speed conditions of an unloaded engine do not fully reflect the emissivity of vehicles adapted to run on natural gas. Therefore, it is reasonable to pay attention to the emissions performance of these vehicles under dynamic conditions. In this regard, the tests were carried out on a chassis dynamometer with the engine fueled by gasoline and natural gas. Due to the area of operation of natural gas vehicles being usually limited to urban areas, the urban phases of the NEDC (New European Driving Cycle) and WLTC (Worldwide harmonized Light-duty vehicles Test Cycle) were adapted. While CO<sub>2</sub> emissions are lower when fueled by natural gas, CH<sub>4</sub> emissions can be high, which is related to momentary changes in the composition of the combustible mixture. Although CH<sub>4</sub> emissions are higher when the engine runs on natural gas, the CO<sub>2eq</sub> value is, depending on the driving cycle, about 15–25% lower than when running on petrol. Additionally, studies have shown that in engines adapted to run on CNG (compressed natural gas), it is advisable to consider the use of catalytic converters optimized to run on natural gas, as is the case with vehicles which are factory–adapted to run on CNG.

Keywords: CNG; CH<sub>4</sub>; NO<sub>X</sub>; emissions; equivalence ratio; CO<sub>2eq</sub>

# 1. Introduction

The problem of global warming is related to greenhouse gas emissions, which mainly include CO<sub>2</sub>, O<sub>3</sub>, N<sub>2</sub>O, CFCs (Chlorofluorocarbons) and CH<sub>4</sub> [1]. In 2023, the EU (European Union) adopted a set of Commission proposals to make the EU's climate, energy, transport and taxation policies fit for reducing net greenhouse gas emissions by at least 55% by 2030, compared to 1990 levels [2]. In an effort to reduce greenhouse gas emissions from road transport, a number of measures are being taken, including, among others, the replacement of the bus fleet with low-emission buses [3], the introduction of hybrid drives with lower emissions in the exhaust [4,5], electric drives [6] and the use of alternative fuels. Alternative fuels that are associated with lower greenhouse gas emissions from the internal combustion engine include the following: renewable fuels [7] (vegetable oils and their esters with additives to improve their performance [8], HVO (hydro-treated vegetable oil), and alcohols); gaseous fuels, of which LPG (liquefied petroleum gas) and natural gas (CNG and LNG (liquefied natural gas)) are the most widely used; and mixtures with the addition of hydrogen [9,10]. The main difference between CNG and LNG systems for fueling is the fuel storage system. CNG systems, in which fuel is stored in high-pressure tanks at a pressure of about 20 MPa, are more commonly used for natural gas as motor fuel. This is a more favorable form of fuel storage compared to LNG systems, in which fuel is stored in cryogenic tanks in the liquid phase at a temperature of about 112–135 K. In an LNG system,



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**Copyright:** © 2024 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). as in a CNG system, the fuel is delivered to the engine in the gaseous phase, after being vaporized in an evaporator-reducer.

Natural gas supply is a favorable solution due to its ability to reduce CO<sub>2</sub> emissions; however, one problem associated with the use of natural gas to power the engine can be methane emissions. This problem is related to the different physicochemical properties compared to gasoline and the lower efficiency of the catalytic converter in the conversion of methane (Figure 1), especially during periods of lean air–fuel mixture [11]. Catalytic converters designed for gasoline engines are not optimal for natural gas fueling [12].



**Figure 1.** Influence of air-to-fuel ratio on hydrocarbon conversion efficiency of TWC (three-way catalyst) converter.

Natural gas-fueled engines tend to have higher hydrocarbon emissions relative to emissions when running on gasoline or diesel [13,14]. This is mainly due to methane emissions [15-17]. The values of CH<sub>4</sub> emission (expressed per km or per kWh) in the exhaust of natural gas vehicles can vary widely. This is due to a number of factors, including the design of the catalytic converter [18] and the wear rate of the catalytic converter, which is heavily influenced by sulfur [19], the type of gaseous fuel supply system (LNG, CNG, spark-ignition (SI) engines with lean or stoichiometric air-fuel ratio, high-pressure direct Injection (HPDI) engines without throttle, dual-fuel compression-ignition (CI) engines with the injection of a dose of diesel fuel initiating the ignition of the natural gas-air mixture) [20], and the driving cycle carried out on a chassis dynamometer or under actual road conditions. An important factor that affects the energy demand is related to the resistance to motion [21]. These values determine fuel consumption and emissions of pollutants in the exhaust gas. In chassis dynamometer tests, emission results often have lower values than in on-road driving [22,23]. In studies of engines fueled by natural gas or mixtures of natural gas and diesel, it has been shown that higher methane emissions occur for lower engine loads [24,25]. This may be related to the lower exhaust gas temperature, which results in a lower catalytic converter temperature, which is connected with lower methane-conversion efficiency [12]. The problem of methane emissions is also related to methane slip. Methane slip refers to methane that does not burn during natural gas engine operation. There are several sources of methane slip during natural gas engine operation, including blow-by, valve overlap and incomplete combustion. Methane slip depends on the engine's compression ratio, among other factors [12,26,27].

In the case of cars adapted from the factory to run on natural gas, methane emissions are often lower [28,29] than in vehicles manufactured to run on gasoline with an auxiliary natural gas system [30].

Advanced and expensive tests performed on chassis dynamometers are usually carried out for cars with higher emission classes (Euro 5 and Euro 6) and factory-equipped with CNG fueling systems. Test results presented in the literature by other authors for cars of a lower-emission class (Euro 3) fueled with CNG usually concern road tests. In the case of tests of Euro 3 emission-class cars conducted on a chassis dynamometer [30], the results presented often do not include a detailed analysis.

The tests presented in the article were conducted on a chassis dynamometer, according to driving cycles under fixed conditions in a climate chamber. This ensured repeatability and the same test cycle conditions when running on gasoline and natural gas. The work is a detailed evaluation of the emission of gaseous pollutants in the exhaust gas, with particular emphasis on methane emissions, in a car adapted to CNG fueling with emission-class Euro 3. The work adds to the knowledge of testing cars not adapted from the factory to run on natural gas.

### 2. Materials and Methods

The research was carried out at the automotive ecology laboratory of the Rzeszow University of Technology. The object of the research was a passenger car adapted to run on CNG, the basic technical data of which are listed in Table 1. The research was carried out on a chassis dynamometer built in a climatic chamber (Figure 2). A list of test bed equipment is shown in Table 2. Measurements of gaseous pollutant emissions in the exhaust gas, i.e.,  $CO_2$ , CO, NOx, THC and  $CH_4$  were carried out using the AVL AMA i60 exhaust gas analysis system (Table 3). Measurements were performed for modal analysis of diluted exhaust gas using the AVL CVS (constant volume sampling) i60 system [31]. For a detailed description of the test bed, see [32].

Table 1. Technical data of tested vehicle.

Parameter	Data
Year of production	2001
Emission standard	Euro 3
Engine displacement (cm <sup>3</sup> )	2435
Compression ratio	10:1
Engine working principle	Positive ignition/4 stroke
Fuel type	Petrol/CNG
Maximum net power (kW)/at (rpm)	103/4500
Maximum engine torque (Nm)/at (rpm)	220/3750
Odometer (km $ imes$ 1000)	275
Transmission type/number of gears	Manual/5
Fuel system—petrol	Multi-point indirect injection
Fuel system—CNG	Multi-point gaseous-phase indirect injection
After-treatment system	TWC
Kerb weight (kg)	1660

Table 2. Research apparatus list.

Purpose	Instrument Data
	AVL-Zöllner, ROADSIM 48", single roller;
	rated power: 150 kW; maximum speed: 200 km/h
	Dyno load force:
	F0 = 7.9 N;
	F1 = 0 N/(km/h);
Chassis dynamometer	$F2 = 0.0536 \text{ N}/(\text{km/h})^2$
·	Maximum continuous tractive force: 5987 N
	Maximum instantaneous tractive force: 10,096 N
	Tractive Force measurement error: $\leq 0.1\%$
	Speed measurement error: ≤0.02 km/h
	Distance measurement error: 0.001%/m
Automation system	iGem AVL
Constant volume sampling system	AVL CVS i60
Exhaust emission analyzer	AVL AMA i60





(b)

**Figure 2.** Test stand: (a) photograph of a vehicle on the test bench, (b) test stand scheme: 1—tested vehicle, 2—chassis roller, 3—climate chamber, 4—driver's assistance monitor, 5—chassis dynamometer control system, 6—AVL CVS i60 system, 7—AVL AMA i60 exhaust gas analysis system, 8—exhaust gas system, 9—control room, 10—cooling fan, 11—wideband  $\lambda$  sensor, 12—EcuMASTER EMU Black system, 13—laptop with recording software, 14—remote mixing unit.

Parameter/Analyser	FID i60 LCD	IRD i60 CO <sub>2</sub> L	IRD i60 L	CLD i60 LD
Measured components	THC and CH <sub>4</sub>	CO <sub>2</sub>	СО	NO and $NO_X$
Noise	$\leq$ 0.5% of full-scale range	$\leq$ 1% of full-scale range	$\leq$ 1% of full-scale range	$\leq$ 1% of full-scale range
Drift	$\leq 1\%$ of	$\leq$ 1% of full-scale	$\leq$ 1% of full-scale	$\leq$ 1% of full-scale
Dint	full-scale range/24 h	range/24 h	range/24 h	range/24 h
Reproducibility	$\leq 0.5\%$ of	$\leq 0.5\%$ of	$\leq 0.5\%$ of	$\leq 0.5\%$ of
Reproducibility	full-scale range	full-scale range	full-scale range	full-scale range
	$\leq$ 2% of measured	$\leq$ 2% of measured	$\leq 2\%$ of measured	$\leq 2\%$ of measured
	value (10–100% of	value (10–100% of	value (10–100% of	value (10–100% of
Linearity	full-scale range)	full-scale range)	full-scale range)	full-scale range)
	$\leq 1\%$ of full-scale range	$\leq 1\%$ of full-scale range	$\leq 1\%$ of full-scale range	$\leq 1\%$ of full-scale range
	whichever is smaller	whichever is smaller	whichever is smaller	whichever is smaller

Table 3. Specification of used AMA i60 analyzers.

The analysis of measurement uncertainty was based on the methodology in the paper [33]. The mass emissions of a pollutant  $e_{gas}$  (g/km), from the dilution tunnel for each phase, were calculated according to the following Equation (1):

$$e_{gas} = \frac{\sum_{i=1}^{n} q_{mew,i} \cdot \rho_{gas} \cdot k_h \cdot c_{gas,i}}{10^6 \cdot d} \tag{1}$$

where

 $q_{mew,i}$  is the measured instantaneous volumetric flow rate of diluted exhaust gas at time *i* (l/s);

 $\rho_{gas}$  is the density of the pollutant (constant) (g/L) under standard conditions (273.15 K (0 °C) and 101.325 kPa);

 $k_h$  is the humidity correction factor applicable only to the mass emissions of NOx;

 $c_{gas,i}$  is the measured instantaneous concentration of the pollutant in the diluted exhaust at time *i* (ppm);

*d* is the distance of the phase (km).

For the estimation of the  $e_{gas}$  uncertainty ( $\varepsilon_{egas}$ ) (in %), the error propagation rule for multiplication and division was used according to Equation (2):

$$\varepsilon_{egas} = \sqrt{\left(\varepsilon_{qmew}\right)^2 + \left(\varepsilon_{cgas}\right)^2 + \left(\varepsilon_d\right)^2} \tag{2}$$

where

 $\varepsilon_{qmew}$  is the relative uncertainty of the CVS diluted exhaust flow rate (%);  $\varepsilon_{cgas}$  is the relative uncertainty of the pollutant concentration (%);  $\varepsilon_{d}$  is the relative uncertainty of the distance (%).

In order to find the uncertainty of each component of the equation, the technical specifications and experimental data were taken into account. The uncertainty of the diluted CVS exhaust flow rate was  $\pm 2\%$ , in accordance with Regulation (EU) 2017/1154 [34]. According to these regulations, the maximum internal accuracy of the analyzers was assumed to be  $\pm 2\%$ . The uncertainty of the gas concentration that is used for calibrations was assumed to be  $\pm 2\%$ . The uncertainty of the analyzers was determined by the analyzers' accuracy, noise, linearity and span-drift data (according to Table 3). Uncertainty of measurement of pollutant concentration by the analyzer was calculated based on Equation (3):

$$\varepsilon_{cgas} = \sqrt{(\varepsilon_{c,acc})^2 + (\varepsilon_{c,drift})^2 + (\varepsilon_{c,noise})^2 + (\varepsilon_{c,linear})^2 + (\varepsilon_{c,gas \ acc})^2} \tag{3}$$

where

 $\varepsilon_{c,acc}$  is the accuracy of the analyzer (%);

 $\varepsilon_{c,drift}$  is the span drift (%);  $\varepsilon_{c,noise}$  is the analyzer noise (%);  $\varepsilon_{c,linear}$  is the analyzer linearity (%);  $\varepsilon_{c,gas \ acc}$  is the gas accuracy (%).

The relative emission measurement uncertainty values calculated according to the adopted methodology did not exceed 5%, and are shown as error bars.

To enable potential reproduction of the tests, the parameters of the gasoline utilized to fuel the tested car engine are detailed in Table A1, and provided in the Appendix A. The OptiFuel—FTIR (Fourier-transform infrared) fuel analyzer, manufactured by PAC (Petroleum Analyzer Company, Houston, TX, USA), was employed to analyze the gasoline parameters. This analyzer utilizes FTIR technology, ensuring precise identification of chemical compounds within the fuel and their concentrations. Each gasoline sample underwent two measurements, from which the span (the absolute difference between the obtained results) was calculated. The table presents the average values derived from these two measurements for each parameter. The average values of the parameters of the natural gas with which the engine was fueled are shown in Table A2 (Appendix A).

The first part of the study involved comparing emissions in urban driving cycles when running on gasoline and CNG. The measurements were carried out for hot-start conditions of the engine, whose coolant temperature was  $90 \pm 2$  °C. The ambient temperature during all tests was  $23 \pm 3$  °C. Driving tests were carried out for the urban parts of NEDC (UDC) and WLTC Class 3 (Low and Medium) cycles. Tests for each cycle were conducted twice, with the engine running on both gasoline and natural gas. The resistance force of the dynamometer was determined for the values of the coefficients of the speed-dependent chassis-dynamometer resistance function (F0, F1 and F2), which are presented in Table 2. The parameters of the analyzed driving cycles are listed in Table 4.

Table 4. Parameters of driving cycles used in the study.

Parameter	Unit	UDC	WLTC Class 3 Low	WLTC Class 3 Medium
Distance	km	3.976	3.095	4.756
Total time	S	780	589	433
Idle (standing) time	S	228	156	48
Average speed (incl. stops)	km/h	18.35	18.9	39.5
Average driving speed (excl. stops)	km/h	25.93	25.7	44.5
Maximum speed	km/h	50	56.5	76.6
Maximum acceleration	$m/s^2$	1.042	1.47	1.57

The second part of the research involved evaluating the effect of the composition of the gas–air mixture on methane emissions, described by the equivalence ratio ( $\lambda$ ). The equivalence ratio,  $\lambda$ , is defined as the actual air–fuel ratio to the stoichiometric air–fuel ratio for a given mixture expressed by the following formula:

$$\lambda = \frac{AFR}{(AFR)_{stoich}} \tag{4}$$

where

AFR is the actual air-fuel ratio;

(*AFR*)<sub>stoich</sub> is the stoichiometric air–fuel ratio.

The research was carried out under constant speed conditions corresponding to the average speed 35.1 km/h (excluding stops) for the urban part (Low + Medium) of the WLTC Class 3 cycle. The dynamometer's load power on the car's wheels was set at  $30 \pm 1$  kW. During the test, the values of the excess air factor in the exhaust gas, downstream of the catalytic converter, were recorded using the EcuMASTER EMU Black system.

# 3. Results and Discussion

The results of emission tests when running the engine on gasoline and CNG are provided in Table 5 and Figures 3–9.

Fuel Test		Component UD		WLTC Class 3 Low	WLTC Class 3 Medium
		CO <sub>2</sub>	274.64	252.65	202.70
		CO	3.36	3.00	2.27
	1	NO <sub>x</sub>	0.76	0.72	0.69
		THC	0.38	0.13	0.04
Gasoline		CH <sub>4</sub>	0.062	0.026	0.061
		CO <sub>2</sub>	273.77	250.00	206.35
		CO	1.57	3.42	2.33
	2	NO <sub>x</sub>	0.71	0.51	0.55
		THC	0.10	0.05	0.03
		$CH_4$	0.011	0.006	0.003
		CO <sub>2</sub>	206.49	197.97	162.59
		CO	1.058	0.716	0.392
	1	NO <sub>x</sub>	2.139	2.266	2.886
		THC	1.423	1.199	0.515
Natural gas		$CH_4$	1.309	0.902	0.390
8		CO <sub>2</sub>	208.94	192.96	164.82
		CO	0.556	0.849	0.678
	2	NO <sub>x</sub>	1.799	2.505	2.737
		THC	1.162	2.488	0.635
		$CH_4$	0.859	1.873	0.482

Table 5. Emission results (g/km) for gasoline- and natural gas-fueled engine.





**Figure 3.** Speed course and examples of instantaneous emission results for the UDC cycle when the engine was fueled with (**a**) gasoline and (**b**) CNG.



**Figure 4.** Speed course and examples of instantaneous emission results for the WLTC Class 3 Low and Medium phases when the engine was fueled with (**a**) gasoline and (**b**) CNG.

Figures 3 and 4 show the examples of instantaneous emission values when the engine was fueled with gasoline and CNG during the test cycles. They show changes in instantaneous emissions of CO<sub>2</sub>, CO, CH<sub>4</sub>, NOx and THC during the implemented urban driving-cycle phases (UDC, WLTC Class 3 Low, and WLTC Class 3 Medium). As can be seen from Figures 3 and 4, the UDC driving cycle is characterized by repeatable phases of speed changes as a function of time, while for the WLTC Class 3 Low and Medium cycles, these changes are not repeatable. Significantly higher instantaneous emission values of THC,  $CH_4$  and NOx can be observed when the engine is powered by natural gas compared to the emission values when powered by gasoline. The presentation of the results, as shown in Figures 3 and 4, further enables the identification of anomalies in the combustion process. In the UDC cycle, when the engine is fueled by natural gas, clear increases in CH<sub>4</sub> emissions corresponding to the acceleration phases can be observed. On this basis, it was found, for example, that the high instantaneous values of CH<sub>4</sub> (and THC) emissions observed at several points in the cycle during the CNG operation are the result of misfires. Analyzing the results in detail, when the engine is fueled with natural gas, the irregular large increases in methane emissions that occur during certain acceleration phases are caused by an increase in the equivalence ratio. For example, in Figure 5, the phases of increase of equivalence ratio, accompanied by the decrease in CO emissions and increase in NOx emissions, correspond to large growths in methane emissions. In contrast, phases of mixture enrichment, which in turn are accompanied by an increase in CO emissions and a decrease in NOx emissions, correspond to relatively lower methane emissions.



**Figure 5.** Example changes in instantaneous CO, CH4 and NOX emissions during the UDC cycle when fueled with natural gas: (a) UDC-cycle phase in the time range of 120 to 150 s, (b) UDC-cycle phase in the time range of 300 to 360 s.







**Figure 7.** Comparison of average  $CH_4$  emission (per km) when fueling the engine with gasoline and CNG for the analyzed urban cycles.







**Figure 9.** Comparison of average CO emission (per km) when fueling the engine with gasoline and CNG for the analyzed urban cycles.

As can be seen from Figure 4, the instantaneous  $CH_4$  emission values were higher for the WLTC Class 3 Low phase than for the WLTC Class 3 Medium phase. The instantaneous  $CH_4$  emission values seen in the Low phase, which lasted for a very short time, were probably due to the instantaneous increase in the equivalence ratio, up to its flammability limits. This resulted in larger amounts of methane entering the exhaust system. The instantaneous emission data shown in Figures 3 and 4 formed the basis for further analysis, including the average values of the emission (per km)of the tested exhaust components, which are shown in Figures 6–10.



**Figure 10.** Comparison of average THC emission (per km) when fueling the engine with gasoline and CNG for the analyzed urban cycles.

Figure 6 shows a comparison of the average  $CO_2$  emission for the car tested in UDC city cycles and WLTC Class 3 Low and Medium cycles. Description L + M is related to average emission (per km) for the Low and Medium phases. The emission rate when running on CNG is about 25% lower than when running on gasoline. This is the main advantage of natural gas over gasoline.

Figure 7 shows a comparison of methane emission rates. When running on natural gas, the CH<sub>4</sub> emission values of the car tested were approx. 1.1 g/km for the UDC and approx. 1.4 g/km for the WLTC Class 3 Low phases. A slightly lower CH<sub>4</sub> emission value of approx. 0.5 g/km was obtained for the WLTC Class 3 Medium phase.

When the engine is fueled with natural gas using a TWC catalytic converter, increased  $NO_X$  emissions associated with the leanness of the fuel–air mixture can be a problem. The results shown in Figure 8 show approx. 3-times higher values of NOx emission when running on natural gas, relative to running on gasoline for the UDC cycle. For the Low and Medium phases of the WLTC Class 3 cycle, the differences are even greater. In the Low phase, the average NOx emission rate when running on natural gas was about 4-times higher, while in the Medium phase it was about 5-times higher relative to running on gasoline. This indicates that the increase in methane emissions when fueling with natural gas is particularly important in the case of temporary but large increases in the equivalence ratio, resulting in ignition failures. Such anomalies are not observed in vehicles with factory-installed CNG fueling, as confirmed, among others, by the works [35,36].

The values of CO average emission (per km) are significantly lower when fueled by natural gas (Figure 9). Compared to the rates when running on gasoline, the values of CO emission rates were about 4-times lower.

Figure 10 shows a comparison of THC average emission. Due to the high  $CH_4$  emissions, the THC emission-index values of the car tested are much higher when running on natural gas. The values of the THC emission when running on natural gas ranged from about 0.6 g/km for the WLTC Class 3 Medium-cycle phase to about 1.8 g/km for the WLTC Class 3 Low-cycle phase.

Relating the obtained emission results to the greenhouse effect,  $CO_{2eq}$  values were calculated, assuming GWP [1] greenhouse potential values for methane equal to 28 (Table 6). GWP values for methane for a 100-year horizon were increased from 21 (for the Second Assessment Report) to 28 (for the Fifth Assessment report). This demonstrates the increasing importance of  $CH_4$  as a greenhouse gas. The comparative results of the  $CO_{2eq}$  emission values are shown in Figure 11. Despite the high methane emissions when running

on natural gas,  $CO_{2eq}$  emissions are lower in relation to running on gasoline. The value of the average emission when running on natural gas in relation to running on gasoline is lower, being about 13% for the UDC cycle and the WLTC Class 3 Low phase. The difference between  $CO_{2eq}$  emission for the WLTC Class 3 Medium phase was approx. 25% and approx. 20% for the urban part of the WLTC Class 3 (Low + Medium) cycle.

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Greenhouse Gas		GWP Values for 100-Year Horizon
	Second	Fourth

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 $CO_2$ 

 $CH_4$ 

		CO <sub>2eq</sub>		
350.00 —				
300.00 —	Т	т		
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ອັ 150.00 —				
<b>0</b> 100.00 —				
50.00 —		_		
0.00 —				
	UDC	Low	Medium	L+M
		Gasoline	CNG	

**Figure 11.** Comparison of  $CO_{2eq}$  average emission factors when the engine is powered by gasoline and CNG for the analyzed urban cycles (L + M—average emission factor for Low and Medium phases).

In order to assess the effect of the fuel–air-mixture composition when running on natural gas on the emission of gaseous pollutants in the exhaust gas, additional tests were carried out for constant-speed conditions. The speed value was set at 35.1 km/h, which is the average speed of the Low and Medium urban phases of the WLTC Class 3 cycle. The measurements were carried out for a constant load (the load power of the chassis dynamometer was  $30 \pm 1$  kW), during which adjustments were made to the map controlling the dose of injected natural gas, resulting in a change in the value of the equivalence ratio,  $\lambda$ .

The results of the effect of the  $\lambda$  values on CH<sub>4</sub>, CO and NO<sub>X</sub> emissions are illustrated in Figure 12. The results confirm a significant increase in CH<sub>4</sub> emissions within the range of an increase in the equivalence ratio. In the case of CH<sub>4</sub>, a sharp increase in emissions from about 0.0065 g/s to about 0.011 g/s was recorded in the  $\lambda$  range from about 1 to 1.05. Further increases in  $\lambda$  values in the range analyzed, at constant values of engine speed and load, resulted in an increase in CH<sub>4</sub> emissions to about 0.0185 g/s at  $\lambda$  = 1.32. Therefore, it is important that the composition of the natural gas–air mixture be kept approximately within the stoichiometric range ( $\lambda \approx 0.99$ –1.0), at most with a tendency to slight enrichment. The authors of Reference [37] came to similar conclusions. The effect of mixture enrichment is also an unfavorable increase in NO<sub>X</sub> emissions. An increase in the  $\lambda$  value to about 1.05

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was associated with an increase in NO<sub>X</sub> emissions to 0.13 g/s, while for  $\lambda$  values from above 1.05 to about 1.2, NO<sub>X</sub> emissions were stabilized. For  $\lambda$  values above 1.23, NO<sub>X</sub> emissions decreased to a value of 0.1 g/s at  $\lambda$  = 1.32.



**Figure 12.** Effect of equivalence ratio ( $\lambda$ ) on CH<sub>4</sub>, CO, and NO<sub>x</sub> emissions in the exhaust of a natural gas-fueled engine.

# 4. Conclusions

The following conclusions can be made on the basis of the research and an analysis of the results obtained:

- The rapid increase in the equivalence ratio has a major impact on methane and nitrogen oxide emissions in an engine adapted to run on natural gas with a TWC catalytic converter.
- The methane emission rate for the test car was at very similar levels for the urban part of the NEDC cycle (UDC phase) and the low-speed urban part of the WLTC Class 3 cycle (Low).
- For the medium speed phase of the WLTC Class 3 cycle (Medium), the methane emission rate was lower than for the urban part of the UDC and for the Low.
- Despite higher CH<sub>4</sub> emissions when the engine is powered by natural gas, the CO<sub>2eq</sub> equivalent emission value is, depending on the driving cycle, about 10–20% lower than when powered by gasoline.

The study carried out allows us to conclude that in IC engines adapted to CNG fueling it is advisable to modify the gas fueling systems, limiting the phenomenon of excessive increase in the equivalence ratio. The changes in a car adapted to run on natural gas should include both the fuel supply system and the exhaust after-treatment system. Regarding the fuel supply system, it would be advisable to use natural gas injectors that provide high operating speed. At the same time, the composition of the gas–air mixture should be close to the stoichiometric ratio. In addition, it would be advisable to consider the use of catalytic reactors optimized for natural gas-fueled operation, as in the case of factory-adapted CNG vehicles.

In the case of a car adapted to run on natural gas, in order to assess the correctness of the selection and adaptation of the system to the car's engine, it would be beneficial to carry out verification according to the driving test and according to the urban part of the NEDC or WLTC cycles. Emission assessments carried out without an engine load under steady-state conditions (at idle speed, and for increased speed), which are used during diagnostic testing, may not fully reflect the emissions of pollutants in the exhaust gas. Author Contributions: Conceptualization, A.J.; methodology, A.J.; validation, A.J., H.K. and K.B.; formal analysis, A.J. and H.K.; investigation, A.J., H.K., K.B. and M.J.; resources, A.J., H.K., K.B., P.W., K.L. and M.J.; data curation, A.J.; writing—original draft preparation, A.J., H.K., K.B., P.W., K.L. and M.J.; writing—review and editing, A.J., H.K., K.B., P.W., K.L. and M.J.; visualization, A.J., H.K. and K.B.; supervision, A.J. All authors have read and agreed to the published version of the manuscript.

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### Abbreviations

AFR	Actual Air-Fuel Ratio
(AFR) <sub>stoich</sub>	Stoichiometric Air-Fuel Ratio
CFC	Chlorofluorocarbon
CH <sub>4</sub>	Methane
CI	Compression Ignition
CLD	Chemiluminescense Detector
CNG	Compressed Natural Gas
CO	Carbon Monoxide
CO <sub>2</sub>	Carbon Dioxide
CVS	Constant Volume Sampling
EU	European Union
FID	Flame Ionization Detector
FTIR	Fourier Transform Infrared
IC	Internal Combustion
IRD	Infrared Detector
HPDI	High-Pressure Direct Injection
HVO	Hydrotreated Vegetable Oil
LPG	Liquefied Petroleum Gas
LNG	Liquefied Natural Gas
NEDC	New European Driving Cycle
NOx	Nitrogen Oxides
$N_2O$	Nitrous Oxide
O <sub>3</sub>	Ozone
PAC	Petroleum Analyzer Company
RDE	Real Driving Emissions
SI	Spark Ignition
THC	Total Hydrocarbons
TWC	Three-Way Catalyst
UDC	Urban Driving Cycle
WLTC	Worldwide harmonized Light-duty vehicles Test Cycle
λ	Equivalence ratio, defined as the actual air-fuel ratio to the stoichiometric air-fuel ratio

## Appendix A

Table A1. Parameters of gasoline used in the study.

Parameter	Unit	Average Value	Span
Research Octane Number (RON)	-	96.00	0.00
Motor Octane Number (MON)	-	85.55	0.10
Anti-Knock Index (AKI)	-	90.75	0.10
Benzene	% (v/v)	0.44	0.01

Parameter	Unit	Average Value	Span
Methyl <i>tert</i> -Butyl Ether (MTBE)	% (v/v)	0.52	0.01
Ethyl tert-Butyl Ether (ETBE)	% (v/v)	2.81	0.02
Methyl tert-Amyl Ether (TAME)	% (v/v)	0.00	0.00
Diisopropyl Ether (DIPE)	% (v/v)	0.00	0.00
Ethanol	% (v/v)	4.95	0.09
Methanol	%(v/v)	0.00	0.00
tert-Buthyl Alcohol (TBA)	%(v/v)	0.02	0.00
Olefins	% (v/v)	11.40	0.20
Total Aromatics	% (v/v)	29.25	0.30
C7 Aromatics	% (v/v)	8.90	0.20
C8 Aromatics	% (v/v)	10.70	0.20
Saturates	% (v/v)	51.25	0.30
Methylcyclopentadienyl Manganese Tricarbonyl (MMT)	ppm (m/m)	98.00	16.00
Manganese	ppm (m/m)	25.00	4.00
Oxygen	% (m/m)	2.26	0.03
Density at 15 °C	$kg/m^3$	751.45	1.90
Volatility parameters	0		
Initial Boiling Point (IBP)	°C	37.00	0.00
T10	°C	49.50	1.00
T50	°C	83.50	1.00
T90	°C	150.00	0.00
Final Boiling Point (FBP)	°C	192.00	0.00
E70	% (v/v)	40.30	0.40
E100	% (v/v)	57.65	0.30
E150	% (v/v)	89.40	0.20
E180	%(v/v)	97.25	0.10
E200	% (v/v)	58.65	0.30
E300	% (v/v)	88.95	0.10
Driveability Index	-	481.00	0.00
Vapor Lock Index	-	1008.50	15.00
Dry Vapor Pressure Equivalent (DVPE)	kPa	72.70	1.80

Table A1. Cont.

 Table A2.
 Parameters of natural gas \* used in the study.

Parameter	Unit	Average Value	Span
Methane	% (v/v)	97.059	0.880
Ethane	% (v/v)	1.478	0.532
Propane	% (v/v)	0.436	0.161
I-Butane	% (v/v)	0.070	0.021
N-Butane	% (v/v)	0.066	0.024
I-Pentane	% (v/v)	0.016	0.004
N-Pentane	%(v/v)	0.010	0.004
C <sub>6</sub> +	% (v/v)	0.011	0.005
N <sub>2</sub>	%(v/v)	0.628	0.078
CO <sub>2</sub>	%(v/v)	0.227	0.092
O <sub>2</sub>	%(v/v)	0.000	0.000
Heat of combustion	kWh/m <sup>3</sup>	11.213	0.074
Calorific value	kWh/m <sup>3</sup>	10.112	0.069
Density	kg/m <sup>3</sup>	0.742	0.008
Relative density	$kg/m^3$	0.574	0.006
Upper Wobbe number	kWh/m <sup>3</sup>	14.801	0.036
Lower Wobbe number	kWh/m <sup>3</sup>	13.348	0.034
Hydrogen sulfide content	$mg/m^3$	0.009	0.017

Table	A2.	Cont.
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Parameter	Unit	Average Value	Span	
Total sulfur content	mg/m <sup>3</sup>	0.045	0.050	
Mercury content	$\mu g/m^3$	0.000	0.000	
Mercaptan sulphur	$mg/m^3$	0.018	0.030	
Water dew-point temp.	°C	-9.564	1.701	

\* Data provided by supplier.

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