

Review

Biological Aspects, Advancements and Techno-Economical Evaluation of Biological Methanation for the Recycling and Valorization of CO₂

Ruggero Bellini ^{1,*} , Ilaria Bassani ¹, Arianna Vizzarro ¹, Annalisa Abdel Azim ¹, Nicolò Santi Vasile ², Candido Fabrizio Pirri ^{1,2}, Francesca Verga ²  and Barbara Menin ^{1,3,*}

- ¹ Centre for Sustainable Future Technologies, Fondazione Istituto Italiano di Tecnologia, Via Livorno 60, 10144 Turin, Italy; ilaria.bassani@iit.it (I.B.); arianna.vizzarro@iit.it (A.V.); annalisa.abdelazim@iit.it (A.A.A.); fabrizio.pirri@iit.it (C.F.P.)
- ² Department of Applied Science and Technology, Politecnico di Torino, Corso Duca degli Abruzzi 24, 10129 Turin, Italy; nicolo.vasile@polito.it (N.S.V.); francesca.verga@polito.it (F.V.)
- ³ Istituto di Biologia e Biotecnologia Agraria, Consiglio Nazionale delle Ricerche, Via Alfonso Corti 12, 20133 Milan, Italy
- * Correspondence: ruggero.bellini@iit.it (R.B.); barbara.menin@ibba.cnr.it (B.M.)

Abstract: Nowadays, sustainable and renewable energy production is a global priority. Over the past decade, several Power-to-X (PtX) technologies have been proposed to store and convert the surplus of renewable energies into chemical bonds of chemicals produced by different processes. CO₂ is a major contributor to climate change, yet it is also an undervalued source of carbon that could be recycled and represents an opportunity to generate renewable energy. In this context, PtX technologies would allow for CO₂ valorization into renewable fuels while reducing greenhouse gas (GHG) emissions. With this work we want to provide an up-to-date overview of biomethanation as a PtX technology by considering the biological aspects and the main parameters affecting its application and scalability at an industrial level. Particular attention will be paid to the concept of CO₂-streams valorization and to the integration of the process with renewable energies. Aspects related to new promising technologies such as in situ, ex situ, hybrid biomethanation and the concept of underground methanation will be discussed, also in connection with recent application cases. Furthermore, the technical and economic feasibility will be critically analyzed to highlight current options and limitations for implementing a sustainable process.

Keywords: biomethanation; renewable energies; gas fermentation; CO₂ valorization; hydrogenotrophic methanogenesis



Citation: Bellini, R.; Bassani, I.; Vizzarro, A.; Azim, A.A.; Vasile, N.S.; Pirri, C.F.; Verga, F.; Menin, B. Biological Aspects, Advancements and Techno-Economical Evaluation of Biological Methanation for the Recycling and Valorization of CO₂. *Energies* **2022**, *15*, 4064. <https://doi.org/10.3390/en15114064>

Academic Editor: Attilio Converti

Received: 3 May 2022

Accepted: 28 May 2022

Published: 1 June 2022

Publisher's Note: MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Copyright: © 2022 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<https://creativecommons.org/licenses/by/4.0/>).

1. Introduction

The effects of anthropic GHG production on climate change and global warming are nowadays well known world-wide. In 2019, GHG levels were reduced by 24% compared to those reported in 1990 (European Commission, 2018/2020). Nonetheless, global GHG emissions are still a pressing issue, with CO₂ being the most abundant among GHG and accounting for 75% of total anthropogenic GHG emissions in 2018 (17% comes from CH₄, 5% from N₂O and 3% from fluorinated gases (F-gases) [1]) (Figure 1).

A key role in reducing GHG emissions is played by renewable and sustainable energy sources. In 2004, the European Renewable Energies Council (EREC) launched a call, at the European level, for a binding target for the deployment of at least 20% of renewable energies by 2020, including all the main sectors of application such as electricity, transport, heating and cooling [2]. In September 2020, the European commission promoted a further reduction in CO₂ and GHGs emissions to 55% and an increase in the renewable energies share from 20 to 32% by 2030. Moreover, long-term plans to achieve carbon neutrality by 2050 are under evaluation (European Commission, 2018/2020). However, renewable

energies are fluctuating and intermittent by nature, with their deployment requiring high capacity and long-term storage to actually undertake this transition. Over the past decade, PtX technologies demonstrated the possibility to store the excess of renewable energies in chemical bonds of different chemicals produced during the process [3].

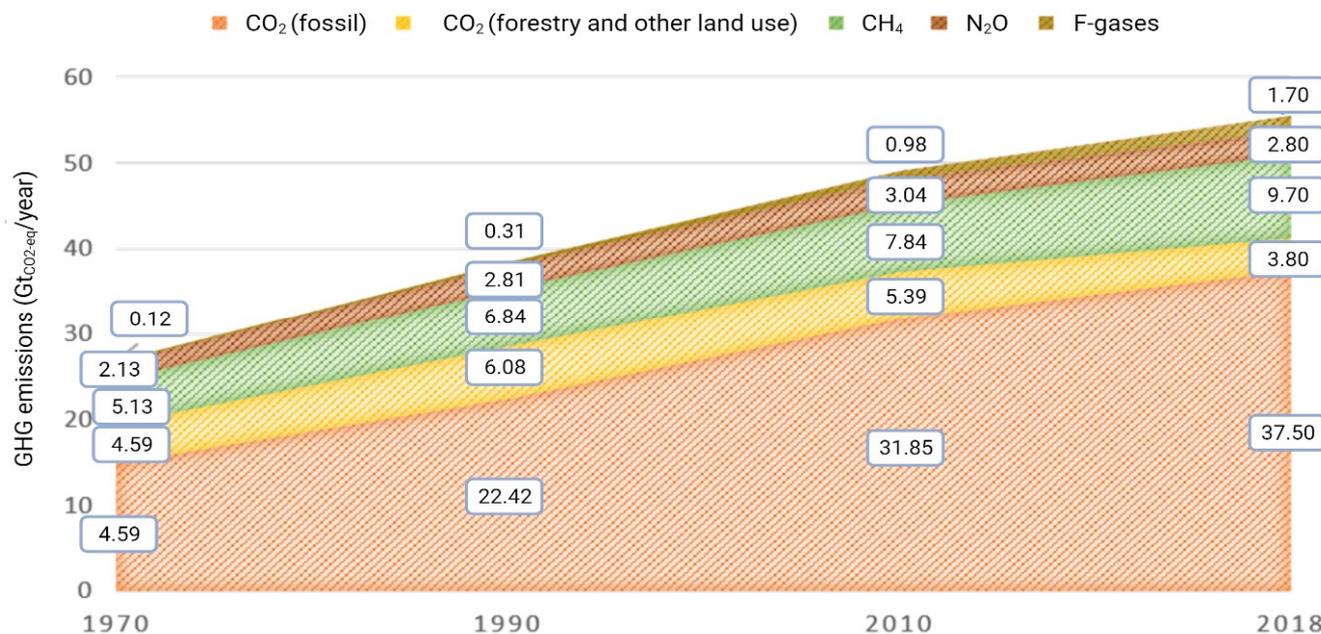
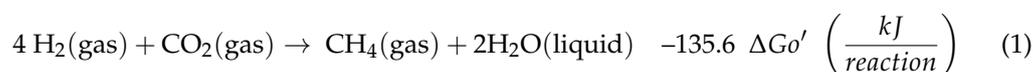


Figure 1. Increase in global emissions of GHG in GtCO₂-eq/yr between 1970 and 2018, adapted from [1].

Despite being a major contributor to climate change, CO₂ represents an opportunity to achieve renewable energy storage and, in a carbon-based global economy, represents a currently undervalued mass of carbon that could be recycled. While strategies for emission control, sequestration and fixation are required, the recovery and recycling of CO₂ into renewable fuels can offer valuable options for GHG reduction and valorization [4,5]. Within the third generation biofuel technologies, interest is increasing in gas fermentation, consisting in the fermentation of gaseous substrates such as H₂, CO and CO₂, performed by anaerobic microorganisms, for the conversion of both industrial off gases and recalcitrant feedstocks, if coupled to their gasification into synthesis gas [5].

The biological conversion of CO₂ and H₂ into CH₄, commonly referred to as biomethanation (Equation (1)), has gained a lot of attention and has been widely investigated in the last 10 years:



Indeed, this technology addresses both CO₂ valorization, through its conversion into CH₄, and the storage of the energy surplus generated by renewable sources (i.e., wind and solar power) into chemicals. Considering the H₂ requirement for the reaction, the surplus of wind and solar power would be used to generate the needed H₂ through water electrolysis. Although H₂ could play a valuable role as clean fuel, its energy content is considerably lower (10.88 MJ/m³) than that of CH₄ (36 MJ/m³) [6].

Different studies report how biomethanation processes can lead to the production of biomethane, the CH₄ levels of which are similar to those of natural gas (NG), where CH₄ often exceeds 95% of the gas mixture, making it fully compatible with the existing infrastructures. Thus, biomethane could be used as a replacement for NG and directly injected into the gas grid and storage systems, significantly reducing the initial investment [7–9]. Biomethanation's main advantages include: (i) high robustness against impurities in the

final product and in the feed gas; (ii) the possibility of intermittent operation; (iii) biomethanation takes place in the liquid phase, which helps to buffer load effects; and (iv) the ability of the biocatalyst to renew itself given appropriate conditions [10,11]. Moreover, the natural occurrence of methanogens in underground environments such as depleted hydrocarbon reservoirs and deep saline aquifers might offer the possibility to use such geological structures as bioreactor systems [12,13].

Different surveys reported that, as of 2019, there were 33 different biomethanation projects at different stages of realization. Such projects rely on H_2 , produced by means of water electrolysis powered by the surplus of electrical power generated by renewable energies, and CO_2 mainly obtained from wastewater and sewage gasses (i.e., SYMBIO, Electrochaea GmbH), or from bottled gasses when considering lab-scale applications. Furthermore, the few available examples of biomethanation plants at commercial scale are reported to re-inject the produced biomethane directly into the gas grid or to store it locally [14,15]. The biomethanation process has been extensively investigated, and a substantial amount of studies frequently discuss the possible implementation and prospect of such technology, with several institutions recognizing its importance as a mean to store and deliver renewable energy. Nonetheless, examples of process up-scaling and its utilization at commercial scale are still lacking.

The purpose of this review is to provide a comprehensive and up-to-date overview of the biomethanation process and provide a deep description of the involved microorganisms, the physical and chemical parameters influencing the process and performances of the biocatalysts, current applications and future perspectives. The review also considers biomethanation's viability through a technical and economic analysis.

2. Methanogenic Archaea: Microbiological and Biochemical Background

Microorganisms capable of conserving energy by CH_4 formation are defined as methanogens. Methanogens are obligate methane producers, which means that they cannot use alternative electron acceptors for their respiration metabolism nor their fermentative process. They are the main actors of the biological reduction of CO_2 by H_2 . Methanogenic microorganisms were first cultured in the 1933 [16,17], although the first evidence of biological methanation dates back to 1776, when Alessandro Volta hypothesized that flammable freshwater swamp gas was emanated by the decay of organic matter [18]. Currently, methanogens are divided into seven orders (i.e., *Methanococcales*, *Methanobacteriales*, *Methanomicrobiales*, *Methanopyrales*, *Methanocellales*, *Methanomassiliicoccales*, *Methanosarcinales*) recognized by *mcrA* and ribosomal gene phylogeny and belonging exclusively to the phylum *Euryarcheota* [19–25]. Members of the same genera display different morphological and physiological characteristics, allowing methanogens to adapt to different anaerobic habitats distinguished into three main types: anaerobic biotopes (i.e., anaerobic digesters), digestive tracts (i.e., gastro-intestinal tract of humans, ruminants and insects) and geothermal springs (i.e., freshwater sediments, hydrothermal vents and geothermal habitats) [26,27].

In methanogenic habitats, complex organic matter is degraded to CH_4 by symbiotic relationships between different groups of anaerobic microbes. Substrates used for CH_4 production include CO_2 , H_2 , acetic acid and methyl-group-containing molecules. Such compounds are naturally produced during the anaerobic degradation of organic matter, in which methanogens occupy the terminal niche of the electron transfer chain [28] (Figure 2). In addition, methanogenic habitats are poor in electron acceptors such as O_2 , NO_3^- , Fe^{3+} and SO_4^{2-} due to their rapid consumption during biomass degradation. Moreover, bacteria such as de-nitrifiers and sulfate reducers are thermodynamically more efficient than the methanogens with which they compete for electron acceptors (i.e., NO_3^- and SO_4^{2-}), thus inducing the inhibition of methanogens [29,30].

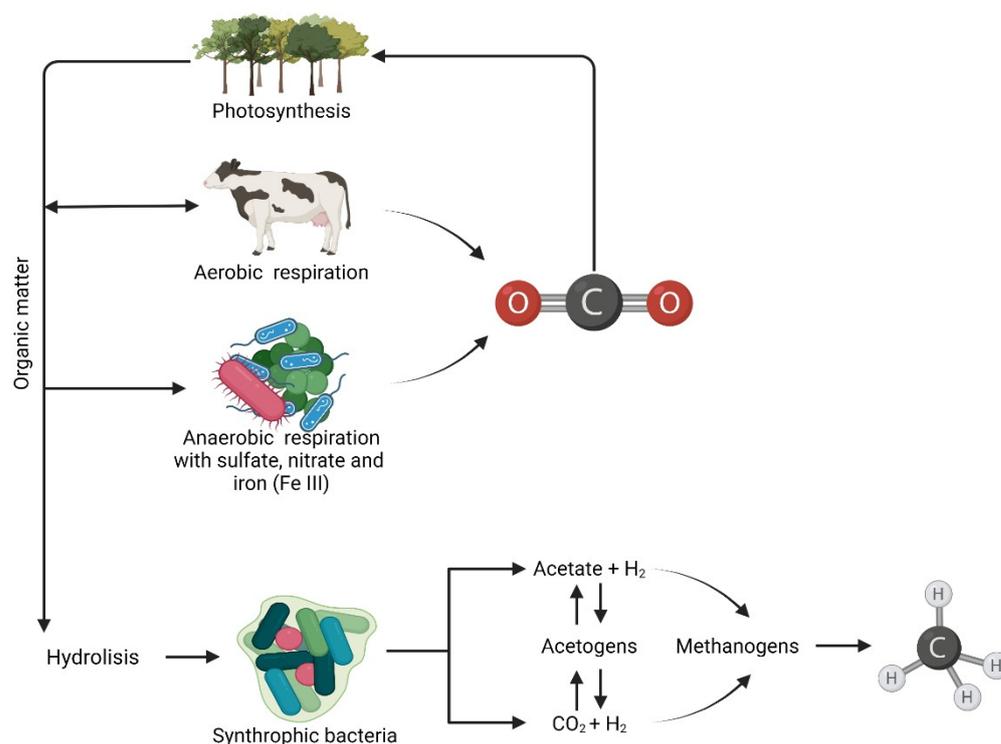
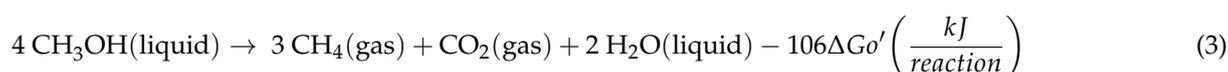
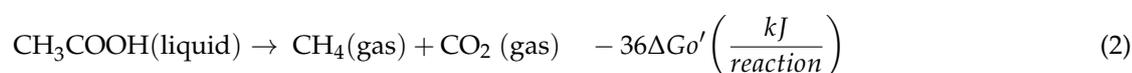


Figure 2. Organic matter degradation cycle.

In anaerobic environments, insoluble organic polymers are initially hydrolyzed to simple sugars, lactate, volatile fatty acids and alcohols by hydrolytic organisms. Hydrolysis is followed by acidogenesis, consisting of the anaerobic conversion of complex organic matter via hydrogenation and dehydrogenation to volatile fatty acids (VFAs) (e.g., acetate, propionate, butyrate) and alcohols (e.g., methanol and ethanol) with H₂, CO₂ and NH₄ being generated during the process. CH₄ production is enhanced by the presence of syntrophic acetate oxidizers (SAOs) converting acetate into acetic acid, H₂ and CO₂ and syntrophic fatty acid oxidizers (sFAOs), promoting the oxidation of higher fatty acids (LCFAs) to acetate [31,32]. Methanogenesis has been traditionally linked to the Wood-Ljungdahl (WL) pathway, which is one of the most ancient metabolisms for energy generation and carbon fixation in the Archaea. The WL pathway can act in two different ways: The first one consists of energy generation and carbon fixation. Most bacteria produce acetate as the end product (acetogens), whereas most archaea produce methane (CO₂-reducing methanogens). The second consists of the reverse WL pathway, which produces reducing power from the oxidation of organic matter [33]. For acidogenesis to occur, the H₂ partial pressures have to be below 10² Pa. Due to the presence of methanogens, which rapidly metabolize H₂, the H₂ partial pressure remains below 10 Pa. This exchange of electrons by means of hydrogen and formate among syntrophic organisms, which produce and consume H₂, respectively, has been defined as interspecies hydrogen transfer [28,32]. The H₂, CO₂, acetate and alcohols produced during acidogenesis and acetogenesis are substrates for hydrogenotrophic (HM), acetoclastic (AM) and methylotrophic (MeM) methanogens, whose metabolisms are resumed by Equations (1)–(3), respectively. The Gibbs free energy ($\Delta G_o'$) was calculated from the free energy of the formation of the most abundant ionic species at pH 7, as reported by [29,34]:



Although capable of growing on a limited variety of substrates (i.e., acetate, methylated compounds CO_2 and H_2), methanogens have a quite complex biochemistry. The biosynthetic pathway of biomethanation consists of seven different metabolic steps driven by specific enzymes and cofactors that lead to the reduction of CO_2 to CH_4 , while the energy conservation system is different, especially for HM due to the lack of cytochromes [34,35]. The metabolic apparatus for methanogenesis is encoded by about 200 genes [35]. A schematization of the three metabolic pathway is shown in Figure 3, also reporting the list of enzymes and coenzymes involved in the methanogenic metabolisms.

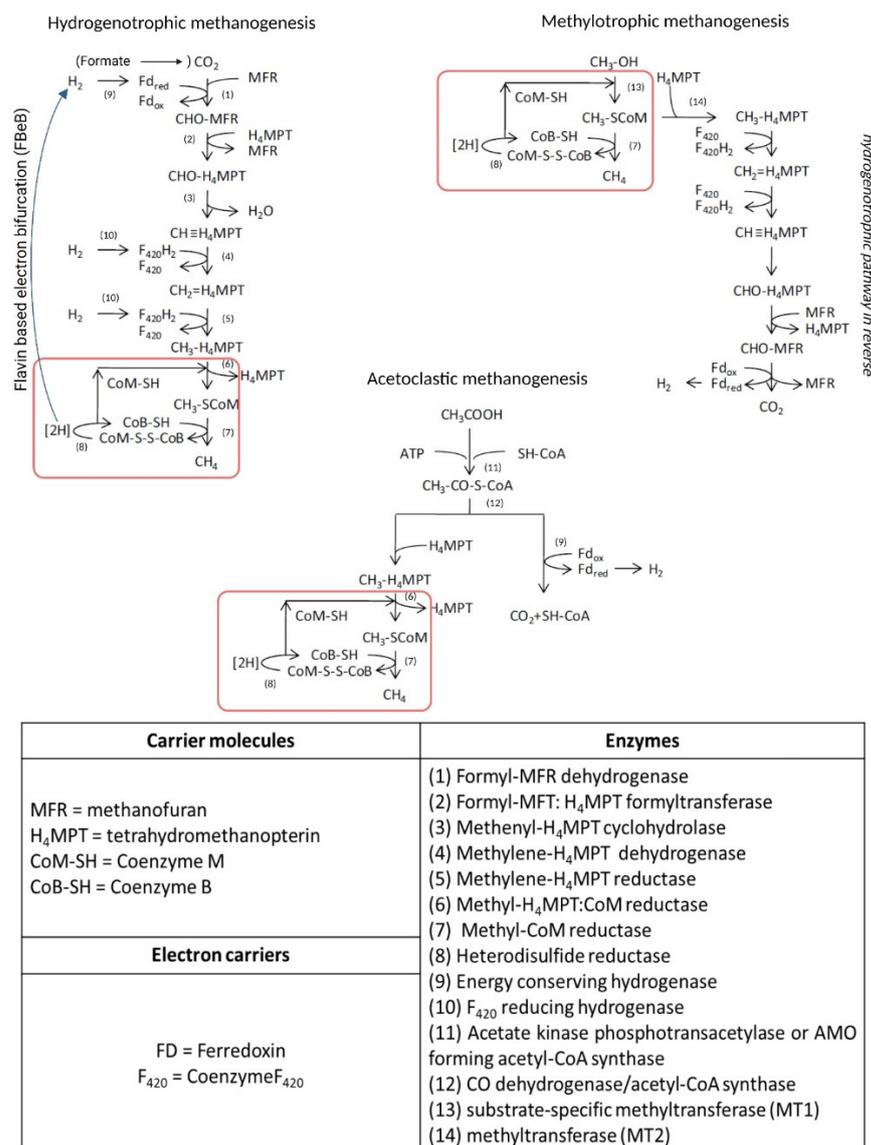


Figure 3. Metabolic pathways, enzymes and co-enzymes involved in methanogenesis. Red squares indicate metabolic reactions common to all three methanogenic pathways. Adapted from [36].

Hydrogenotrophic Methanogens as Biocatalyst for Biomethanation: Metabolic Pathway and Physiological Aspects

HMs are the key organisms for the conversion of H_2 and CO_2 into CH_4 , and they are present in almost all methanogenic orders, except for the *Methanomassiliicoccales*. Most of the knowledge regarding the hydrogenotrophic metabolism comes from pure culture studies of two major thermophilic strains *Methanothermobacter thermoautotrophicum* and *Methanothermobacter marburgensis* [37].

In hydrogenotrophic methanogenesis, energy conservation depends on the flavin based electron bifurcation (FBeB), as shown in the pathway detailed in Figure 3. HMs are classified as cytochrome-free methanogens, in which an oxidative and a reductive energy system can be distinguished. The reductive process involves the H₂-dependent exergonic reduction of CoM-S-S-CoB catalyzed by a complex consisting of a methyl-viologen-reducing hydrogenase and heterodisulfide reductase (Mvh-Hdr). This exergonic reaction drives the bifurcation of the electron flow, coupled to the endergonic reduction of the oxidized F_{red} [38,39] (Figure 3).

Concentration and availability of macro- and micronutrients have a crucial role in many synthetic pathways and for the correct function of key enzymes (Table 1).

Table 1. Role of macro- and micronutrients in methanogenic archaea.

Nutrient	Role
C	Synthesis of cellular structure, bio-synthesis of energy
N	Protein synthesis
S	Protein synthesis
P	Nucleic acid synthesis/energy production
Mg	Nucleic acid and cell wall synthesis
K	Cell wall synthesis and permeability
Ca	Growth regulation and formation of microbial aggregates
Fe	Required for enzyme activity and part of enzymes and cytochrome structure
Ni	Present in coenzyme F430
Co	Enzyme components
Mo	Present in formate de-hydrogenase, required for tRNA synthesis
W	Present in formate de-hydrogenase
Se	Present in formate de-hydrogenase

C, H, O, N, P and S are the main constituents of cells, and along with Mg, Na, Ca and K, concur to basic cell function and should always be available [40]. Metals are required in trace amounts (trace elements; TE); they cover the roles of electron donors or acceptors in the energetic metabolism and are fundamental as cofactors or parts of enzymes. According to the literature, several metals are required during methanogenesis, including iron (Fe), nickel (Ni), cobalt (Co), tungsten/molybdenum (W/Mo) and zinc (Zn). In addition, studies on the physiology of pure cultures of methanogens growing on H₂/CO₂ showed that the required optimal concentration of TE for these microorganisms is higher than those reported in natural environments [41]. Examples of Fe-containing proteins in methanogenic archaea include the formyl-methanofuran dehydrogenase (FMD/FWD), ferredoxins (FD), [Ni-Fe] hydrogenases (frhABG), [Fe] hydrogenase f and heterodisulfide reductase (HDR) complexed with the F420-non-reducing hydrogenase (MVH) a [Ni-Fe] hydrogenase. Ni is found in the active site of CO dehydrogenase/Acetyl-CoA synthase and in the tetrapyrrole ring system of methyl coenzyme M reductase (MCR). A Co ion is present in the subunit A of the methyl-H₄MPT [42]. Metal ions are also important in methanogens' transcription regulatory systems. As an example, *M. thermoautotrophicus* ΔH harbors a nickel-responsive transcriptional regulation system controlling the transcription of gene encoding for the synthesis of nickel-containing enzymes [43].

Along with the mineral nutrients, vitamins such as biotin, para-aminobenzoic acid, riboflavin and different B-group vitamins have been reported to be required or to stimulate the activity and growth of methanogenic archaea; all nutrients have been reviewed in detail by [44].

3. State of the Art and Current Advancements in Biomethanation of H₂ and CO₂

The biomethanation of H₂ and CO₂ has been thoroughly investigated as a biotechnological process, and several factors, including adopted set-up strategies (i.e., in situ, ex situ), choice of the biocatalyst (i.e., pure or mixed microbial culture) and several chemo-

physical parameters, have been demonstrated to affect both the process productivity and performance. Such parameters of interest will be discussed in the following paragraphs.

3.1. Development of In Situ and Ex Situ Strategies for Biomethanation

In the last decade, biological carbon fixation emerged as a promising technology aiming at removing and transforming CO₂ and reducing GHG emissions while operating in mild temperature and pressure conditions without using chemicals, thus offering a remarkable advantage compared to traditional physical-chemical technologies for CO₂ capture [45–47]. Moreover, in addition to capturing CO₂, this technology can also convert it into a valuable product, such as CH₄. Biomethanation is an extremely versatile technology leading to the conversion of different gaseous substrates, such as rich gaseous streams of CO₂, CO and H₂ generated by different processes (e.g., anaerobic digestion (AD) of organic matter to biogas, thermochemical gasification of non-fermentable biomass to syngas, and natural or industrial processes). Biogas used as substrate for biomethanation can be obtained from numerous organic-matter-rich, non-food-related feedstocks, including the organic fraction of municipal solid waste, sewage sludge from wastewater treatment plants, manure from livestock, energy crops, organic industrial and commercial wastes and waste and sewage from agriculture [48]. Biogas is typically composed of mainly CH₄ (50–70%) and CO₂ (50–30%), while containing only residual amounts of other undesired compounds, such as N₂, O₂, H₂S and NH₃. The calorific value of CH₄ stands at 36 MJ/m³-CH₄; CO₂ and residual compounds present in biogas lowers it to ~20 MJ/m³-biogas [49].

Similarly, syngas derived from the thermochemical gasification of lignocellulosic residues, non-fermentable by-products of bio-refineries and organic municipal wastes contains CO, CO₂, CH₄ and H₂ in variable concentrations [49,50]. For these reasons, the biomethanation of biogas and syngas to higher CH₄ content increases their calorific values, thus broadening their spectrum of potential applications and paving the way to the use of biomethane as an alternative to NG [7,49].

As discussed in the previous section, HM requires H₂ as electron donor to reduce CO₂ to CH₄. The use of renewable energies, such as solar and wind, is expanding worldwide, and variable weather conditions may result in an uneven distribution of energy production. Thus, the surplus of electricity can be used to hydrolyze water for the production of green H₂ [9]. Alternatively, H₂ can be obtained from biomass gasification, biological H₂ production or residual unconverted H₂ from biomethanation process [51]

Nevertheless, because of its low volumetric energy content, H₂ poses some challenges related to storage and distribution [52,53]. For these reasons, the utilization of H₂ generated from surplus electricity as electron donor to reduce the CO₂ derived from biogas, syngas or other industrial processes offers a valuable solution to produce a clean and cheap energy carrier such as biomethane while reducing atmospheric CO₂ emissions.

3.1.1. In Situ Biomethanation

In situ biomethanation can be achieved by injecting H₂ derived from external sources directly inside a biogas reactor. Along with the CO₂ produced during AD in the biogas reactor, H₂ is converted into CH₄ by the activity of indigenous HM (Figure 4; in situ biogas upgrading) [54,55].

During biomethanation, the injection of additional H₂ results in a selective pressure, leading to radical changes in the relative abundance and richness of the different microbial taxa characterizing the microbial consortium responsible for the process. Previous studies utilized comparative bioinformatic tools to elucidate the effect of the H₂ on complex communities, pointing out a decrease in species involved in the fermentation and hydrolysis together with AM and a concomitant increase in the relative abundance of HM and syntrophic bacteria (e.g., SAOB or homoacetogens) [56]. For this reason, biomethanation communities are typically characterized by a very low diversity, with few main genera involved in CH₄ production, i.e., *Methanoculleus*, *Methanothermobacter* and *Methanosarcina*.

Nevertheless, the coexistence of different closely related taxa able to replace the less-adapted ones has been demonstrated [57].

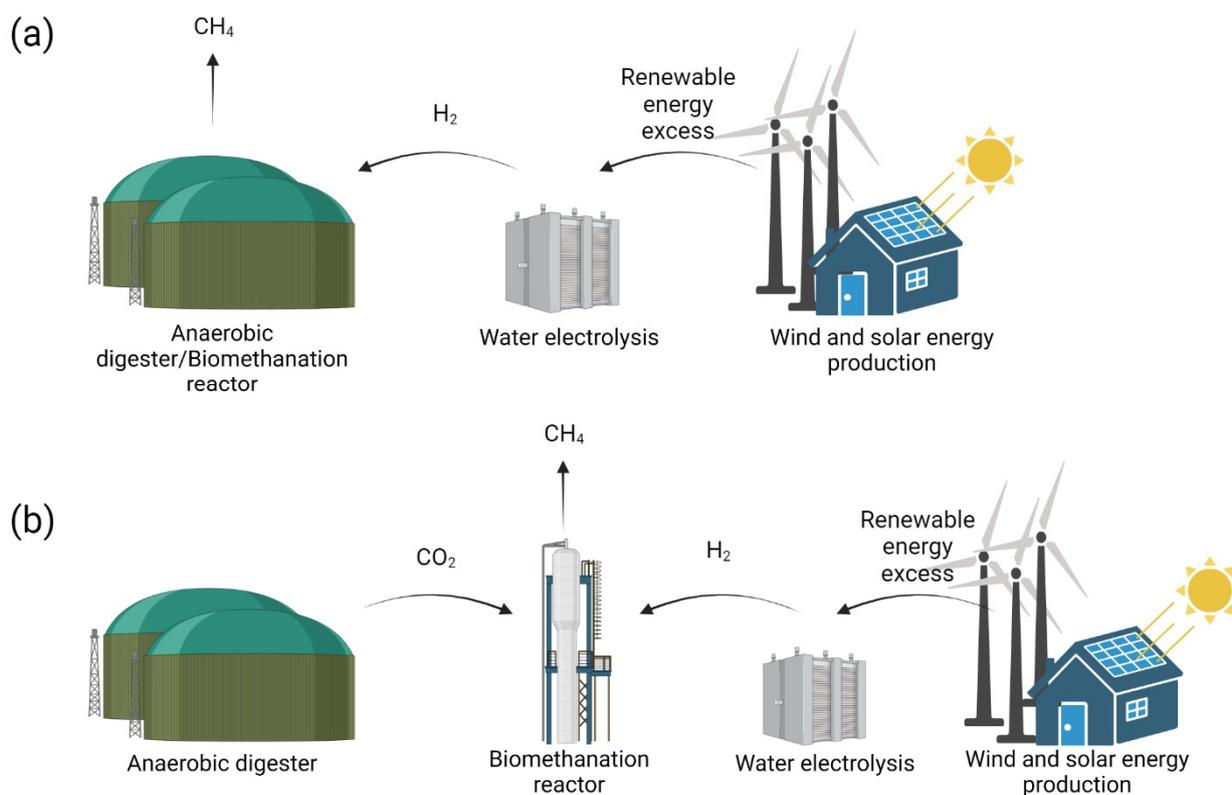


Figure 4. Scheme representing in situ (a) and ex situ (b) biomethanation technologies.

Previous studies [47,49,58] provided a comprehensive overview of successful in situ biogas upgrading works. In recent years, a remarkable effort has been dedicated to providing valuable solutions to major challenges related to in situ biomethanation technology.

Specifically, one of the main technical issues is the remarkable pH increase determined by CO₂ removal. If the pH exceeds 8.5, it can inhibit methanogenesis [56,59,60]. CO₂ dissolved in the liquid phase dissociates into H⁺ and HCO₃⁻, playing a fundamental role in buffering the process. Therefore, CO₂ removal results in reduced H⁺ levels with a consequent pH increase. More details on the optimal pH range and pH control during methanogenesis will be provided in the next paragraph.

Among the works aiming at containing the increase in pH upon addition of H₂, Luo and Angelidaki tested the co-digestion of manure and cheese whey, which can counteract the increase in pH and maintain it within optimal levels for methanogenesis while achieving up to 85% CO₂ removal [59].

Additionally, the increase in P_{H₂} (>10 Pa) resulting from the injection of H₂ in the system could also cause methanogenesis inhibition alongside the accumulation of volatile fatty acids (VFAs) [6,60–62]. As it will be detailed in the next paragraph, the accumulation of VFAs could lead to process failure due to the consequent decrease in pH; thus, a careful monitoring and control of VFA levels is required to maintain the process efficiency.

Ref. [63] specifically applied isotope analysis to investigate the effect of the excess of H₂ on in-batch, in situ biomethanation performance at thermophilic conditions. The results showed how the excess of H₂ led to its accumulation in reactor liquid phase as dissolved H₂, resulting in the inhibition of VFAs' degradation and the stimulation of the homoacetogenic pathway for the production of acetate from CO₂ and H₂. Nevertheless, VFAs' degradation and methanogenesis resumed once the excess of H₂ was removed from the system. Similarly, [64] tested mesophilic batch reactors exposed to pulse H₂ injections at

levels exceeding stoichiometric ratio for CO₂ and H₂. The authors report reversible acetate accumulation, mostly attributed to homoacetogenic activity, suggesting the possibility of exploiting acetate as a temporary H₂ storage before methanogenesis restoration.

3.1.2. Ex Situ Biomethanation

Ex situ biomethanation consists of the injection of H₂ and CO₂ from external sources inside an anaerobic reactor containing enriched or pure hydrogenotrophic methanogenic cultures (Figure 4) [54,65–67]. Biomethanation can be decoupled from biogas production, resulting in a higher process flexibility and stability. In fact, CO₂ derived from multiple sources, e.g., biogas production, biomass gasification and industrial process, can be applied to the process, ensuring a stable substrate supply independently from the biomass availability and geographical location of each. Moreover, biomethanation being carried out in a dedicated reactor, the system can benefit from higher stability, as no biomass degradation (i.e., hydrolysis and acetogenesis) is required, avoiding the technical limitations of in situ biomethanation. At the same time, the conversion efficiency of acclimatized hydrogenotrophic cultures allows for a reduction in operative costs, thanks to the possibility of providing the bioreactor with a high input of gas flow rates while keeping limited working volumes. Comprehensive overviews of tested ex situ biomethanation configurations are reported in the literature [47,49,68].

Interestingly, these studies investigated ex situ biomethanation based on biogas or CO₂ as a carbon source. As mentioned above, this technology offers the possibility of sustaining the biological CO₂ conversion of gas mixtures derived from different origins. Previous studies highlight the possibility of providing anaerobic reactors with syngas to biologically convert H₂ and CO₂ to CH₄ [69]. When using mixed cultures this could be achieved by the pairing of carboxydutrophic-mediated H₂ production followed by the methanogenic reduction of CO₂ by HM or, alternatively, through homoacetogenesis from CO followed by acetoclastic methanogenesis or oxidation of CO to formic acid followed by its reduction to CH₄ [70]. Biomethanation from syngas offers the opportunity of utilizing the fraction of organic waste remaining unused during biogas production (~50%) through gasification, followed by its reintroduction into the anaerobic reactor, with the heat produced from AD covering the power consumptions of gasification [71].

Despite the mentioned advantages associated to ex situ biomethanation technology compared to in situ biomethanation and the differences in system design and operation, both approaches are affected by a common parameter: the gas transfer to reactor liquid phase, where the biochemical reactions take place [66,70]. Because H₂ is 500 times less soluble in water than CO₂ [72], H₂ availability for methanogens represents a remarkable limiting factor for methanogenesis [6,55,65]. Previous studies reported the existence of a correlation between H₂ gas transfer coefficient ($k_L a$), which is directly proportional to the gas–liquid mass transfer rate (r_t), and in turn, the gas–liquid mass transfer depends on operational parameters such as reactor configuration, mixing speed, gas recirculation flow rate and applied gas diffusion device [49,65]. This has been demonstrated by several works aiming at optimizing H₂ uptake and conversion to CH₄ through the modulation of the aforementioned factors, reaching H₂ conversion efficiencies close to 100% and upgrading the system CH₄ content up to 98% [6,54,65,73].

A deeper insight into the r_t correlation with the most important operational parameters will be provided in the next section.

3.1.3. Hybrid In Situ and Ex Situ Biomethanation

Recently, a new technology has been proposed integrating in situ and ex situ concepts in a single hybrid configuration, aiming at exploiting advantages of acclimatized hydrogenotrophic cultures for ex situ biomethanation and limiting the drawbacks of in situ technology, and some examples will be briefly illustrated below. Within this concept, upgraded biogas resulting from in situ H₂ addition in a conventional biogas reactor is further polished to higher CH₄ content by the action of acclimatized hydrogenotrophic

cultures [74]. An example is the hybrid configuration presented by [75] and consisting of two separate chambers: the first dedicated to H₂-assisted in situ biogas upgrading and upgrading the biogas up to 86% CH₄ content, and the second receiving the biogas from the first chamber and further upgrading it to >91% CH₄.

A similar concept was described by [76] proposing a hybrid system composed of a 10 L CSTR for in situ biomethanation and a 2 L chamber filled with packing material carrying out the ex situ process. The results showed that the operation of this hybrid reactor led to a 28% higher CH₄ yield and a twofold higher H₂ consumption rate compared to the in situ concept alone and a 76% higher CH₄ yield compared to the non-H₂-fed reactor, with an overall 62% H₂ consumption rate.

An alternative design has been proposed by [74], in which an H₂-fed reactor for in situ biogas upgrading was supplemented by additional external biogas and H₂ to demonstrate the resilience of the system to increased input gas flow rate and simulate the biomethanation of gas derived from different sources. In situ biomethanation resulted in biogas upgraded at >93% CH₄ content, which also remained stable upon external gas injection, with an overall >3-fold increase in CH₄ yield.

3.2. Characteristics and Productivity of Pure Cultures vs. Methanogenic Consortia

As extensively discussed in the previous section, HMs are the key players during the biomethanation of H₂ and CO₂. Previous works presenting an overview of biomethanation studies carried out using hydrogenotrophic pure cultures and methanogenic microbial consortia demonstrated the feasibility of both approaches [58,77]. Both technologies have advantages and drawbacks related to the process operation, performance, operative costs and system sustainability. Specifically, the use of pure cultures in industrial applications may offer some advantages in terms of process predictability and ease of control. Conversely, enriched mixed cultures require a long adaptation time and a specific procedure. Moreover, unwanted side reactions taking place within a complex consortium could interfere with the process [77].

Pure cultures typically require more stringent conditions, in terms of nutrient content and control parameters when compared to the robustness characterizing mixed adapted cultures. In fact, during the operation of complex consortia systems, nutrients can be provided through their source substrate, without the need for sterility [78]. Moreover, in the context of industrial application, the uneven distribution of feedstock gas along the year, due to weather conditions and biomass availability, has to be considered. Recent studies [79,80] have shown the remarkable robustness and short recovery time of mixed cultures upon starvation/excess of input gas rate and oxygenation. In fact, in the presence of changing conditions, the best-adapted microorganisms will grow and become dominant. Conversely, less adapted species can survive through spore formation or utilizing residual biomass without the addition of any nutrient [78,79]. Mixed cultures are also capable of performing a variety of biochemical reactions entertaining inter-species communication, which explains the coexistence of different microbial groups in H₂/CO₂-fed methanogenic systems [47].

Compared to pure cultures, they also offer the possibility of polishing gas mixtures from residual components other than CO₂ and H₂, such as those contained in biogas or in flue gases emissions [54,77].

Additionally, mixed cultures offer advantages in terms of operative and startup costs, as specific nutrient media and stringent cultivation conditions are not required.

To improve CO₂ and H₂ conversion efficiency of complex methanogenic consortia, several strategies, such as bio-augmentation with pure cultures or enrichment of existing hydrogenotrophic consortia by specific nutrient or gas mixture supply, can be envisaged. However, both strategies increase operative costs, and the optimization of biochemical conditions has to be carefully considered in order to meet consortia nutrient requirements [6].

3.3. Critical Control Points: Physical/Chemical Parameters Affecting the Process

Despite the well-known advantages of the biological route for CO₂ removal and conversion in terms of economic and environmental costs [77], an efficient biomethanation process demands a punctual setup and constant monitoring of the operational parameters [49,56]. In this section, we provide a list of the major factors that must be considered when designing and developing a biomethanation process and during system operation.

3.3.1. Temperature

In natural environments, methane formation occurs for a wide range of temperatures, going from ≤ 25 °C of psychrophilic methanogens to >60 °C of hyperthermophilic [29]. Nevertheless, most applications rely on mesophilic (25–45 °C) or thermophilic (45–60 °C) processes [81]. Previous studies compared reactor performances at different temperature conditions, reporting a different impact of the temperature on CH₄ production and CO₂ conversion efficiency.

For example, [6] demonstrated that, in batch assay, an enriched thermophilic culture resulted in $>60\%$ higher CO₂ conversion compared to the mesophilic one. Conversely, tests conducted in a continuous stirred tank reactor (CSTR) showed higher CO₂ conversion efficiency at 37 °C. Then, a remarkably higher CH₄ production rate and yield were detected at 55 °C [56]. Similarly, [82] reported a comparable methane content in the output gas of mesophilic and thermophilic systems, despite the higher CH₄ production rate detected at thermophilic conditions. Moreover, upon H₂ application, several studies reported a higher diversity of methanogenic population at mesophilic conditions [79,82].

As detailed below, the higher conversion efficiency detected at mesophilic conditions can be reasonably explained by the well-known inverse correlation between gas solubility and temperature defined by Henry's Law [83].

Finally, a study conducted at batch level, comparing process performances at thermophilic and hyperthermophilic conditions, showed that a temperature increase from 55 °C to 65 °C resulted in higher CH₄ content and productivity [84].

Regarding mesophilic and thermophilic H₂-adapted communities, previous studies underlined the existence of two clearly distinct populations, responding to H₂ pressure in different ways, with mesophilic communities undergoing a more radical reduction in microbial diversity upon H₂ exposure. Nevertheless, both adapted populations could rely on highly specialized consortia oriented towards methanogenic functions (*Methanoculleus* spp., *Methanothermobacter* spp., *Methanosarcina* spp.) [56,57]. Similar results were presented by [85] referring to a decrease in mesophilic population diversity and a completely different composition of the community between the two temperature conditions. According to β diversity analysis, thermophilic communities exhibiting higher CH₄ production yields and conversion efficiencies were more sensitive to H₂ addition. Moreover, phylogenetic analysis suggested that biomethanation occurred directly through hydrogenotrophic methanogenesis only at thermophilic conditions (*Methanoculleus* spp., *Methanobacterium* spp.), whereas homoacetogenesis and acetoclastic methanogenesis (*Methanosaeta* spp.) determined the major methanogenic pathway in mesophilic conditions, with SAOB only being detected in thermophilic reactors [85].

Despite the differences in process performance described here, several works reported successful biomethanation outcomes for a wide spectrum of temperatures and reactor sizes, using both pure and mixed cultures as inoculum [45,55,59,67,73,86–88]. Notably, among these studies, only two [67,86] were conducted at hyperthermophilic conditions, and none of them employed microbial consortia, with only the work of [84] testing hyperthermophilic conditions with mixed hydrogenotrophic culture. Specifically, they tested the activity of *M. marburgensis* and *M. thermoautotrophicus* at 65 and 60 °C in 10 and 3.5 L working volume, respectively, reaching up to 85% CH₄ content, together with 950 mmol/L \times h and ~ 50 L/L culture-day CH₄ production rate.

3.3.2. pH

Biomethanation typically takes place in a pH range from 6.5 to 8.5 with an optimum at pH 6.5–7.5, and variations in pH were shown to directly affect archaeal growth and activity [29,89]. During the biomethanation process, the control and monitoring of the pH play a fundamental role, being the object of several studies. A specific methanogenic activity (SMA) test conducted on enriched mesophilic and thermophilic hydrogenotrophic cultures exposed to different pH conditions (from 6 to 10), pointed out that biomethanation was feasible up to pH 8.5, even though methanogenic activity was significantly reduced. Conversely, complete process inhibition was observed at pH levels >8.5 [56].

pH control strategies during biomethanation are mainly based on the injection of pH buffering solutions (NaOH and HCl) in order to stabilize the values in the theoretical optimal range for methanogenesis [61,75,82,90]. Ref. [73] report that, during continuous biomethanation of $H_2:CO_2$ at mesophilic conditions, fine control of the pH might be achieved by adjusting the CO_2 flow rate in the input gas, using real time data of CO_2 conversion efficiency and pH.

Among the compounds known to strongly affect the pH level of methanogenic reactors systems, VFA and ammonia (NH_3) were identified, with VFA accumulation leading to reactor acidification, and NH_3 , generated from protein or urea degradation, resulting in higher pH [89]. Because the hydrolysis rate of organic matter increases with temperature, great attention must be paid to pH control and monitoring during methanogenesis at thermophilic or hyperthermophilic conditions.

3.3.3. VFA Concentration

During biomethanation, VFAs, produced from the hydrolysis of organic matter, can be utilized by AM or SAOB in syntrophic association with HM for CH_4 production [89,91,92]. Inhibition of the activity of such classes of microorganisms, for instance, due to an increase in P_{H_2} during in situ biomethanation, may lead to VFA accumulation and consequent reactor acidification. This could possibly result in process imbalance, reduced gas conversion efficiency and production rate or even system failure.

The literature offers a wide spectrum of works reporting temporary VFAs accumulation during both in situ and ex situ biomethanation, carried out at both mesophilic and thermophilic conditions [61,79,93,94]. Although the absence of organic feedstocks should keep the levels of VFAs relatively low in gas-fed biomethanation reactors, the literature reports the accumulation of VFAs, especially in thermophilic conditions. For example, during thermophilic ex situ biogas upgrading with methanogenic consortia, [54] reported a significant reduction in the activity of AM and the predominance of hydrogenotrophic taxa due to the decrease in the pH and the accumulation of acetate.

3.3.4. Ammonia Concentration

Ammonia concentration is another critical factor affecting the activity of the methanogenic archaea. Below a threshold concentration, NH_3 ensures the buffering capacity of the reactor medium, increasing the stability of the process [95]. Nevertheless, its excess was reported as one of the main causes for process imbalance or reactor failure due to the inhibitory effect on the microbial population [96].

In anaerobic environments, ammonia is released from the hydrolysis of organic compounds, such as proteins and urea, causing an increase in the pH and counteracting the acidification induced by the acidogenesis. In aqueous solution, NH_3 can be present as free un-ionized ammonia nitrogen (FAN) and ammonium nitrogen (NH_4^+). The dissociation balance between the two forms is strongly influenced by temperature and pH. It was reported how, at high temperature and pH, the dissociation balance tends to shift towards the FAN form [97], which is the most likely cause of process inhibition, due to FAN's ability to permeate bacterial cell membranes [98].

AM and HM seem to respond in a different way to the stress induced by the excess of ammonia, resulting in a shift in the metabolic pathway and changes in the methanogenic population.

Ref. [92] reported that high ammonia concentrations are responsible for the inhibition of AM, resulting in competition for acetate, possibly enhancing the growth and the activity of SAOBs. SAOBs are known to form syntrophic relations with HM for the oxidation of acetate by the former and the consequent utilization of H₂ and CO₂ by the latter. Despite the slow SAOB growth rate, which can be a disadvantage in the competition for acetate with the AM, the high tolerance of HMs and SAOBs to ammonia favors these microbial groups at high ammonia levels [92]. Moreover, the SAO pathway is also energetically favorable at elevated temperature, which is a condition further forcing NH₃ dissociation towards the FAN form [92].

While testing anaerobic digestion under different ammonia levels, [99] demonstrated that high ammonia concentrations (2.8–4.57 g NH₄⁺/L) favor SAO and hydrogenotrophic methanogenesis (i.e., orders *Methanomicrobiales* and *Methanobacteriales* at thermophilic and mesophilic conditions, respectively). Conversely, acetoclastic methanogenesis (order *Methanosetaeaceae*) was promoted at low ammonia levels (1.21 g NH₄⁺/L). Similarly, it was subsequently confirmed that HM possesses higher tolerance to ammonia compared to acetoclastic methanogenic archaea [99].

These results may suggest the resilience of hydrogen-mediated methanation at high ammonia concentrations, with higher tolerance to ammonia compared to the AD process. Moreover, in gas-fed chemostats, the curtailment of organic feed should reduce the amount of NH₃ present in the system, making its effect negligible. This statement is in agreement with ex situ biomethanation studies reporting a decrease in NH₃ levels, following a short period of accumulation, attributable to the degradation of the residual biomass [79].

3.3.5. Salinity

During the last decade, the rising interest for AD from high-salt-content substrates, such as marine macroalgae, fish wastewater and brackish aquaculture sludge, has driven the development of several studies aiming at defining the range of salinity allowing for efficient biomethanation performances [100–102].

These studies pointed out the methanogenic inoculum adaptation to increasing salt contents as a crucial requirement for a successful AD process, with methanogens being considered as the most sensitive microbial group within the consortium [100–103]. In fact, salinity affects several biochemical processes occurring at the cellular level. For example, hyperionic and hyperosmotic stresses can cause dehydration and cell lysis. Moreover, intracellular and extracellular enzyme inhibition and cell membrane impairment may result in altered cell functioning [104,105].

Na⁺ has been suggested as the main methanogenesis inhibitor, compromising the process at levels as low as 6–13 g Na⁺/L when applied to non-acclimatized inocula [102,104,106]. More specifically, for methanogens, concentrations of 3.5–5.5 g Na⁺/L were reported to cause moderate inhibition, which became severe at >8 g Na⁺/L [107]. However, several *Methanosarcina* species are halotolerant, being detected at up to 18 g Na⁺/L and, similarly to *Methanosaeta*, dominating a high-salinity anaerobic digester over hydrogenotrophic methanogens [100,103,107]. In addition, Cl⁻, which is the most common counterpart of Na⁺, may be responsible for plant deterioration through the corrosion of steel components [108]. Conversely, low Na⁺ concentrations (≤0.35 g/L) are essential for methanogens, as this ion is involved in ATP synthesis and NADH oxidation [107,109].

Consistently, during the AD of food waste leachate supplemented with 0.5 and 2 g/L NaCl (corresponding to 0.2 and 0.8 g/L Na⁺, respectively), a 10% higher CH₄ yield was observed with 2 g/L NaCl compared to 0.5 g/L [110]. This effect was attributed to the preliminary adaptation of the methanogenic inoculum to 1.2 g/L Na⁺. Nevertheless, further increasing NaCl levels to 5 and 10 g/L (corresponding to 2 and 4 g/L Na⁺, respectively) resulted in a ~40% lower CH₄ yield [110].

Among naturally high salinity substrates suitable for CH₄ production, Zhang and coworkers [101] reported that the AD of marine macroalgae using an adapted inoculum was achievable at salinity levels ≤ 35 g/L, whereas methanogenesis was seriously affected at salt concentrations >55 g/L. Notably, they observed that the best performances were achieved at the salinity of 15 g/L, suggesting an enhancement of methanogenesis at this salt level. Regarding the methanogenic archaeal community, acetoclastic *Methanosaeta* and *Methanosarcina* were detected at remarkable relative abundance at salinity ≤ 35 g/L, tolerating salt levels up to 55–65 g/L and being considered as moderated halophiles. Nevertheless, the dominance of hydrogenotrophic *Methanobacterium* was observed at all salt levels tested, up to 85 g/L, with a maximum at 52.65 g/L [101].

Similarly, Letelier-Gordo and colleagues [102] have recently evaluated different co-digestion scenarios of fish wastewater and manure at salinities up to 35 g/L, successfully overcoming the CH₄ production rates achievable with cow manure mono-digestion and pointing out a statistical correlation between process inhibition and the level of salinity.

3.3.6. Nutrient Content

In addition to carbon sources, different elements are involved and required for microbial metabolisms. In fact, the main cell constituents such as C, H, O, N, P and S, along with Mg, Na, Ca and K, concurring to basic cell functions should always be available [40]. Moreover, metallic elements, such as Fe, Ni, Co, Mo, W and Se, despite being available in lower amounts, play a fundamental role as cofactors or as part of an enzyme [111].

Nutrient composition and availability depends on substrate source, with different methanogenic feedstocks being characterized by peculiar mineral compositions. The authors of [112] reported that plants fed with mixtures of animal manure and different fractions of organic waste displayed higher concentrations of mineral nutrients when compared to plants largely fed with industrial by-products (i.e., glycerol).

Ref. [42] collected many studies investigating the physiology, media demand and productivity of different methanogenic strains. In the context of anaerobic digestion (AD), it is well established that variable concentrations of TE have significant effects on the production of CH₄, where the archaea community was found to be more responsive than other bacterial community members [113]. However, only few studies cover the effect of heavy metals on pure cultures of methanogens.

Ref. [114] demonstrated that *Methanococcus maripaludis* growth was inhibited by specific concentration of Zn ions (2.5 and 3.5 mmol/L), while Cu concentrations of 1.9 $\mu\text{mol/L}$, 4.4 and 6.3 reduced growth and delayed biomass production. More interesting is the combined effect of Zn and Cu ions, where the addition of 1 mmol/L Zn can prevent the toxicity effect of Cu.

Another important aspect lacking insight, concerns the connection between TE and the physiological and biotechnological characteristics of methanogens. It was demonstrated that TE limitation could lead to low productivity during biomethanation in mixed cultures [115], but studies on pure cultures are rare. The growth and productivity of *M. marburgensis* was maximized by applying the exponential feeding of TE, different medium and sulphide dilution rates and different gas inflow rates. With the right combination of these parameters, the greatest ever specific growth rate (μ_{max}) of 0.69 h⁻¹ and methane evolution rate (MER) of 476 mmol/L \times h were achieved [116]. Other studies demonstrated that the concentration of Fe, Cu, Ni and Zn, with the exception of Co, should be increased by 100 times than the conventional method to achieve high productivity of methane with acclimated-methanogens [117,118].

Along with the mineral nutrients, vitamins such as biotin, para-aminobenzoic acid, riboflavin and different B-group vitamins were reported to be required or to stimulate the activity and growth of methanogenic archaea [44]. In a recent study [119], it was highlighted that only some methanogens, such as *Methanobacteriaceae* and *M. maripaludis*, are able to grow on minimal and optimized TE solution without cysteine or vitamins,

while hyperthermophilic methanogens with high MERs require a combination of a rich TE composition with additional cysteine and/or vitamins [119].

3.3.7. Gas Solubility and Gas Transfer Coefficient ($k_L a$)

The solubility of gases in aqueous environments is described by Henry's Law stating that, at constant temperature, the amount of gas that dissolves in a liquid is proportional to the partial pressure of the gas in equilibrium with the liquid. Henry's law can be expressed as Equation (4):

$$C = H_k \times P \quad (4)$$

where C represents the gas solubility concentration at a certain temperature in a specific solvent, H_k is the Henry's Law constant and P is the gas partial pressure at a given volume and temperature [83].

Different works underline the relationship between the Henry's constant for a specific gas and the temperature of the system, when the partial pressure is considered in equilibrium, allowing for the calculation of the molar fraction of gas dissolved in liquid phase [83,120]. Data reported by these studies unequivocally show that the temperature increase in a specific system leads to the reduction in the solubility of the injected gases. This is mainly caused by the fact that gas solubilization is an exothermic process in which the gas dissolution releases heat to the system. A temperature rise leads to an increase in the kinetic energy of the gases' molecules, and this may limit the formation of intermolecular bonds between the solute and the solvent [121].

As mentioned in the previous section, during biomethanation, the low solubility of H_2 is one of the most relevant limiting factors for H_2/CO_2 conversion efficiency [47,68].

At the same time, the gas transfer coefficient ($k_L a$) and the temperature are positively correlated [122]. Specifically, higher solvent viscosity (μ_a) was reported to retard diffusion of gases in Newtonian fluids [123,124]. In AD digestate, which is considered as a non-Newtonian fluid, μ_a changes with temperature, shear forces and solid content. While higher solids content was proven to increase μ_a [125], an increase in either temperature or shear stress was reported to decrease it [126].

Thus, the higher the temperature, the lower the μ_a and the higher the diffusivity of the gases.

Diffusivity and temperature can be correlated as per Equation (5):

$$DL\mu/T = Constant \quad (5)$$

where DL is the diffusivity of the solute at infinite dilution, μ is the viscosity of the solution and T is the absolute temperature. Diffusivity, temperature and viscosity are correlated and affect the gas transfer coefficient ($k_L a$) [122], which determines the gas-liquid mass transfer rate (r_t) as defined by Equation (6):

$$r_t = 22.4 k_L a * (H_{2g} - H_{2l}) \quad (6)$$

where 22.4 is the molar volume, $k_L a$ is the gas transfer coefficient, H_{2g} is the H_2 concentration in the gas phase and H_{2l} is the H_2 concentration in the liquid phase.

$k_L a$ comprises two other coefficients, where k_L is defined as the film coefficient, depending on gas and liquid physicochemical features, and a is the interface area per unit volume of liquid [122]. Therefore, in order to take into account the dual role of temperature, the overall gas-liquid mass transfer rate should include both gas solubility and gas transfer coefficient, as defined by Equation (7) [47]:

$$r_t = 22.4 k_L a (H_k \times P \times H_{2g} - H_{2l}) \quad (7)$$

Due to the lower solid content in the digestate or medium typically utilized during the ex situ biomethanation process compared to anaerobic sludge used for in situ methanogenesis, r_t is expected to favor the ex situ process [77].

Despite the attempts to describe gas behavior and diffusion in a liquid [127,128], the obtained models appear too simplistic, especially when applied to a chemostat for biomethanation, in which a tri-phasic system (liquid–solid–gas) is constantly affected by the activity of the microorganisms in the developing community. In such a system, where interactions appear somewhat chaotic and hence difficult to predict, parameters can be considered individually in order to improve gas solubility.

3.3.8. Pressure

As described in the previous section, pressure is directly proportional to gas solubility in a liquid. The higher the volume of gas in a close system, the higher its solubility. The higher the number of gas molecules at the gas–liquid interface, the higher the interface contact; thus, the gas availability for microorganisms [122]. The resistance and improved performance and growth rate of hydrogenotrophic methanogens at extreme pressures (>100 atm) were reported [122]. A batch assay conducted on a lithotrophic strain pointed out a positive correlation between CO₂ conversion efficiency and pressure, with higher conversion efficiencies being observed for a pressure increase from 1 (70 μM_{CH₄}) to 50 (3500 μM_{CH₄}) and 100 atm (7000 μM_{CH₄}) [129]. Similarly, by increasing the reactor pressure from 101 kPa to 122 kPa, CH₄ production increases from 50 L_{CH₄}/L_{culture}/day to 65.6 L_{CH₄}/L_{culture}/day was reported during biomethanation using *M. thermoautotrophicus* pure culture [67].

3.3.9. Gas Hold-Up

The time a gas resides in a reactor can be defined as the gas hold-up. The longer the gas residence time, the longer the contact is between the gas and the liquid phase where metabolic reactions take place.

Gas hold-up can be modulated using gas or liquid recirculation [55,65] or through mixing speed [6], acting on the velocity of the bubbles in the reactor.

In fact, vigorous gas–liquid dispersion generated by the movement of the gas bubbles in the liquid medium results in turbulent flow, responsible for improving the gas contact with liquid phase in the reactor [130]. Moreover, gas recirculation can enhance gas–liquid mass transfer because it increases the overall gas injection rate to the liquid, thus also increasing the gas–liquid interface area [81].

4. Perspectives in Underground Biomethanation

A new line of research for PtG technology is represented by underground methanation, a slow and spontaneous phenomenon resulting from the conversion of the mixture of H₂ and CO₂ into CH₄ in deep geological structures due to the presence of methanogenic archaea in native microbial populations.

The concept of an underground methanation reactor (UMR) involves the enhancement of the natural process by H₂ and CO₂ injection into an underground gas storage site to act as a bioreactor for bioconversion, catalyzed by methanogenic archaea. This approach could be seen as a complement to Power-to-X technology in terms of the storage and conversion of the H₂ generated by using the renewable energies surplus for electrolysis. The CO₂ could be captured at a point-source or from the atmosphere. In this view, the injection, carried out during the energy peak, allows for partial conversion of the H₂:CO₂ mixture into CH₄ and H₂O with subsequent withdrawal of the CH₄-enriched mixture through a producing well during the energy demand period. The gas mixture, mainly composed of CH₄ and H₂, will be further treated and delivered via pipelines to the end users (Figure 5). This transformation increases the energy potential of the stored gas, which is higher for CH₄ than for H₂, and has a promising potential for a new energy storage and enrichment technology [131,132].

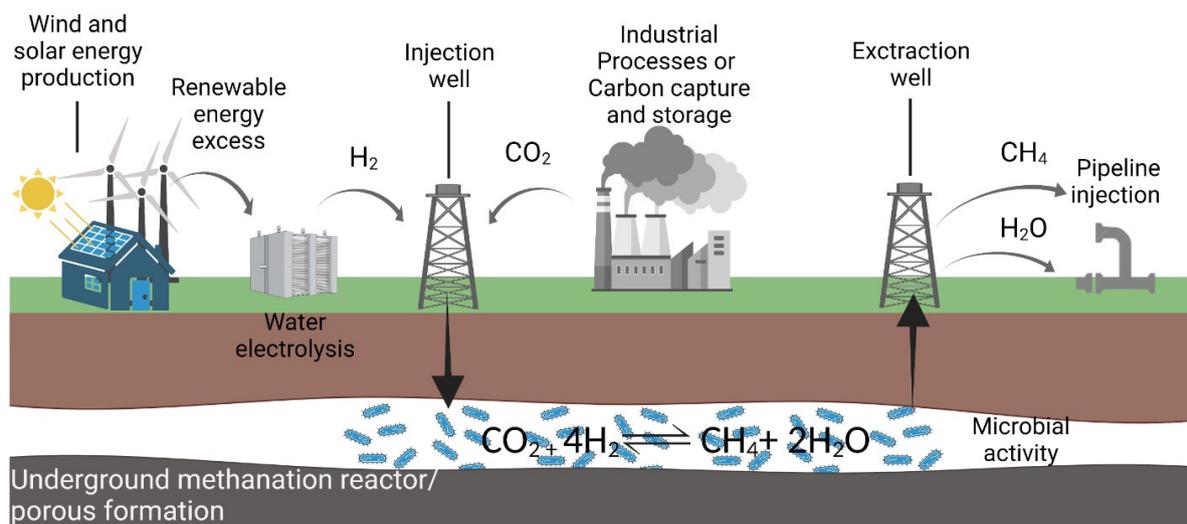


Figure 5. Schematic representation of the underground methanation reactor (UMR) concept.

Microbial populations—specifically selected or evolved methanogenic strains—capable of competing for hydrogen as an energy source for the reduction of CO_2 to CH_4 could also be artificially introduced into a geological structure to implement the UMR concept.

The development of UMR technologies is dependent on the presence of two main elements: first, adequate surface facilities for the supply of renewable H_2 and CO_2 ; second, a suitable and proximate geological site to be used as bioreactor. With regard to above-ground infrastructures, the presence of a well-established system such as an electrolyzer for hydrogen generation is essential, preferably close to the renewable energy sources to be used for its supply (i.e., wind or photovoltaic plant) so as to reduce the costs of the energy transport chain. At the same time, there must be an accessible source of CO_2 to be injected into the underground site. This source could be a direct air capture plant to collect CO_2 from the atmosphere by means, for example, of modular CO_2 collectors, a biogas plant, or an industrial plant with CO_2 gaseous waste. In the latter cases, the CO_2 will have to be purified by membrane-based or chemical capture systems prior to injection into the geological site. The site chosen for the UMR process should also be equipped with all the infrastructures for gas injection and withdrawal and, preferably, with existing pipelines to allow the distribution of the produced methane directly to consumers. For this reason, an existing storage of natural gas could be a preferred choice for a UMR.

The main microbiological, environmental and geological features of an underground site suitable to be exploited as a UMR will be illustrated hereafter, alongside with the main research projects currently focused on underground biomethanation technology.

4.1. Geological, Environmental and Microbiological Features

The geological formations (i.e., depleted hydrocarbon reservoirs and deep saline aquifers) used for gas storage could be converted from storage sites to bioreactors. The choice of the type of reservoir depends on two main issues: the sealing capacity of the cap rock (i.e., the impermeable layer overlaying the reservoir or the aquifer) with respect to the stored gas mixture and the reservoir potential for microbial activity.

With the geological structure acting as a natural trap, its impermeable cap rock must be able to prevent the vertical migration of the gas. Depleted reservoirs proved they can contain hydrocarbons for geological eras but need to be tested for H_2 and CO_2 confinement; conversely, thorough investigations must be carried out to ensure aquifers can safely store any gas mixture. Cap rocks characterized by shales are well suited for this purpose [13]. The interactions with the reservoir rocks and potential subsequent changes of the storage properties (e.g., porosity, permeability, mechanical properties) must also be carefully evaluated, alongside with the potential issues related to the reactivity of mineral elements

and the corrosion/damage of the technical equipment [133]. To avoid or limit reactivity between the injected gas and the rock components, siliciclastic rocks, such as sandstones, are the most favorable rock types. Porous rock formations with a porosity above 20% are preferred [13]. The ideal thickness and permeability of the reservoir should be larger than 20 m (but 50 m or more are preferable) and 200 mD, respectively. Limited thickness and low permeability values (below 50 mD) are to be avoided because they do not grant sufficient well injectivity. In depleted reservoirs, water saturation should be above 10% to allow microorganisms to access nutrients and biomass accumulation.

Depleted hydrocarbon reservoirs are considered optimal candidates for UMR as they are well-known systems, they can be managed at operating pressures below their original one and typically have favorable conditions for microbial growth along with a proven storage capacity and are, in principle, the cheapest pre-existing technology to be converted into hydrogen storage and conversion sites. Currently, the only three projects that have demonstrated biomethanation technology in the field (detailed in the next section) have leveraged depleted natural gas reservoirs. Deep saline aquifers might have a great potential as storage sites mainly because of their wide distribution underground and potentially very large storage capacity, but their exploitation requires huge costs to define the extension and geometry of the geological structure to characterize the rock properties and to assess the cap rock sealing capacity. Furthermore, fluid injection into aquifers implies exceeding the original pressure of the formation to displace the water, thus posing additional safety issues to be addressed. Eventually, salt caverns, proved to be successful for pure hydrogen storage due to their unique sealing characteristics but have rather limited potential for methanogenesis due to their high salinity [12,13,132].

With respect to the microbiological aspects, the physical/chemical characteristics limiting the growth of methanogenic archaea in reservoirs are the same that determine the feasibility of the UMR technology. These characteristics are schematically summarized in Table 2, together with the geological features previously described and discussed below. It is necessary to consider that a certain variability exists depending on the different environmental conditions and the various adaptation strategies that archaea, known to be functionally and metabolically flexible microorganisms, are able to adopt in order to survive even in hostile conditions. Among these strategies, one of the most important is the ability to establish syntrophic relationships with different species of bacteria so as to benefit from each other and proliferate even in conditions of nutrient deficiency.

Table 2. Environmental factors and geological characteristics for a UMR site as reported by [12,13,132].

Environmental/Geological Characteristics	
Redox potential	−0.2 V–−0.4 V
Depth (m)	<2000
Temperature (°C)	<60–70 °C (27–47 °C optimal for mesophilic methanogens and 50–80 °C for thermo-hyperthermophilic methanogens)
Pressure	<150 bar
Water saturation (%)	>10
Porosity (%)	>5–10
Permeability (mD)	>20–50
Salinity (g/L)	<90
pH	6.5–7

Methanogens are usually strictly anaerobic, capable of performing the methanogenesis reaction at redox potential, measured in volts (V), between −0.4 and 0.2 V. With regard to the main physical parameters characterizing the ideal geological site, the temperature should be below 60–70 °C, considering that the optimal temperature range for mesophilic

methanogens is between 27 °C and 47 °C and that for thermophilic/hyperthermophilic strains is between 50 °C and 80 °C. The pressure should not exceed 150 bar, whilst pH values close to neutrality are preferable to favor the methanogenic metabolism. In underground environments characterized by temperatures compatible with mesophilic microorganisms, several species of the order *Methanomicrobiales* are commonly found, alongside the genera *Methanosarcina*, *Methanomassiliicoccus* and *Methanomethylovorans*. A characteristic genus that dominates in deep formations characterised by high temperatures is the thermophilic hydrogenotrophic *Methanothermobacter* [12].

Salinity has been largely reported as one of the main limiting factors for methanogenesis, particularly for hydrogenotrophic and acetoclastic species, which mostly prefer low NaCl concentrations, below 90 g/L [12]. Indeed, most halophilic or highly salt-tolerant species are methylotrophic types, belonging to the *Methanosarcinaceae* family. In particular, key strains of halophilic methanogens isolated from saline sediments or soda lakes belong to the genera *Methanohalobium*, *Methanohalophilus*, *Methanosalum*, *Methanolobus*, *Methanomethylovorans* and *Methanosarcina* [134]. Recently, a new genus belonging to the halophilic *Methanosarcinaceae* family was isolated from the sediments of a hypersaline industrial saltern; it was sequenced and named *Methanosalis* [135]. However there are some exceptions, and hydrogenotrophic mesophilic strains, such as *Methanocalculus halotolerans* [136] and *Methanocalculus natronophilus* [137], belonging to the small *Methanocalculaceae* family, were characterized in highly saline environments. *Methanosarcinaceae* and *Methanocalculaceae* are the only two families of methanogens in which halophilic species were characterized.

4.2. Underground Biomethanation Research Projects

To the best of the authors' knowledge, only three research projects focused on field testing for underground biomethanation are currently underway. They are reported in the following.

4.2.1. The Hychico-BRGM Pilot Project

In 2010, the Argentinian Hychico, focused on power and H₂ generation from renewable resources, began geological studies to start an Underground Hydrogen Storage project in a depleted gas reservoir located near its hydrogen facilities. The Hychico pilot-project in Patagonia [138] was aimed at performing in situ tests of H₂:NG subsurface injection in a depleted gas field, directly connected with a H₂ pipeline reaching the electrolysis production facilities. Three storage cycles of H₂:NG were performed in the field: (i) first, to confirm properties and seals of the system, NG was injected until the original reservoir pressure was reached and then was withdrawn; (ii) a mixture H₂:NG with 10% of H₂ was injected to study the behavior of the reservoir at intermediate pressures; and (iii) NG was injected again to increase the pressure and assess the tightness to hydrogen of the reservoir cap rock at the original pressure. The storage cycles were associated with the analysis of the changes in reservoir properties and gas composition. Following H₂ injection, a partial conversion of the stored gas to methane was detected [138].

Further steps are currently aimed at evaluating biomethanation potential of the underground storage site. This new Hychico-BRGM Pilot Project is being conducted in collaboration with the French Geological Survey (BRGM) and envisages microbial characterization, laboratory and field tests and modeling analysis. The target is to find the key factors to control and optimize the process of biological conversion of methane in the reservoir. Characterization of the microbial population and an in-depth analysis of all the major physico-chemical parameters potentially inhibiting the biomethanation process (e.g., nutrient availability, redox conditions, temperature, pH, etc.) are considered and analyzed in both formation fluid samples and core sections, collected from a well. Preliminary results suggest that the chosen site has a good potential for biomethanation [132]

4.2.2. The Underground Sun Conversion–Flexible Storage Project

Started in December 2020, the ERA-Net “Underground Sun Conversion–Flexible Storage” (USC-FlexStore; <https://www.underground-sun-conversion.at/en/>, accessed on 8 April 2022) aims at investigating and developing a seasonal, high-volume storage and transformation of large quantities of renewable energy to be made available year round.

The aim of the project is to implement RAG Austria AG’s patented “Underground Sun Conversion” (USC) technology, focused on the underground methanation of CO₂ and green H₂, to the next level and designing services based on it. Field tests are planned at RAG’s research facility in Pilsbach (Upper Austria) [139,140]. Excess renewable energy will be safely stored in a gaseous form in underground facilities at depths of over 1000 m and will be utilized via existing infrastructure in all energy demanding sectors. In addition to RAG Austria, the project consortium also includes an energy supplier company and various research partners. Investigations are centered on the technological, commercial, energy-sector and legal requirements for a cross-sector approach, aiming at buffering the current need for substantial imports and use of fossil energy during winter, when demand is stronger.

The combination of the power to methane process with geological storage of flexible shares of feed and product gases provides flexibility and storage capacity for the future energy system. Thus, the goal is to enhance the inter-seasonal capacity of the “USC-FlexStore” storage system with a view to developing a commercial service. The development of related services together with need-owners complete the project, which is expected to end in 2023.

4.2.3. The Bio-UGS–Biological Conversion of Carbon Dioxide and Hydrogen to Methane Potential Analysis of Underground Bio-Methanation Project

The “Bio-UGS–Biological conversion of carbon dioxide and hydrogen to methane in porous underground gas storage facilities” (<https://co2-utilization.net/en/projects/chemical-and-biotechnological-reduction-of-co2/bio-ugs/>, accessed on 8 April 2022) project is funded by the German Federal Ministry of Education and Research as part of the funding measure “CO₂ as a sustainable source of carbon–Pathways to industrial application (CO₂-WIN)”. The measure supports projects that utilize carbon dioxide as raw material for the German economy.

The Bio-UGS project, started in February 2020, aims at exploiting existing infrastructure for large-scale conversion processes and at investigating the targeted conversion of CO₂ and green H₂ to CH₄ in underground storage sites in geological formations by using naturally existing microorganisms.

The independent microbiological laboratory MicroPro GmbH is responsible to investigate the microbiological issues related to the project, which include the characterization of the reservoir’s indigenous microbial population, the risk assessment of microbial processes and the possibility of stimulating an economic methanation. Currently, the main achievements of the project are related to: (i) lithological and mineralogical characterization of UGS sites in Germany; (ii) identification and pre-selection of favorable conditions for underground biomethanation; (iii) successful collection of representative materials and analysis of rock samples, formation waters and various microbial cultures; (iv) successful bio-methanation in laboratory microcosmos observed for some cultures; (v) conceptualization of reservoir models resembling different lithological and reservoir mechanical conditions; (vi) bio-methanation modeling in DuMuX [141], workflow assembly in STARS and integrated methanogenesis and bio-reactive transport, bacterial growth and decay dependent on nutrient supply [142]. The final goal of the project, which is expected to end in 2023, is to catalogue and evaluate potential storage sites in porous and permeable formations in Germany in the perspectives of UMR.

The concept of underground biomethanation is a promising technological solution that could make the PtG system more competitive and sustainable. Although early experimental field trials are encouraging, it is also clear that this technology still needs technical detailed studies and especially a thorough site-specific feasibility study before being implemented,

as its success is strictly dependent on the geological, environmental and microbiological requirements described above.

Mineralogical characterization and microbiological investigation, based on metagenomic analysis, represent fundamental tools through which pre-existing mathematical and biogeochemical models [131,143] to assess the feasibility and large-scale impact of the CO₂:H₂ storage and bioconversion process can be implemented.

The main limitations to the implementation of this technology are, on the one hand, intrinsic to the biological process of biomethanation and, on the other hand, related to the large-scale availability of renewable energy. The first type of limitations can be summarized as follows: low solubility of H₂ in water (limiting H₂ availability for microbial metabolism), microbial competition for H₂ (especially if sulfate-reducing bacteria are present, resulting in decreased production of H₂S and pH, which in turn can cause the inhibition of methanogenesis) and, eventually, the formation of biofilm during the growth and accumulation of bacterial biomass (potentially leading to the obstruction of the rock pores) [131,144–146]. As mentioned previously, microbial competition can occur for reduced substrate availability, e.g., HM and acetogens compete for both H₂ and CO₂ availability, as well as the competition between hydrogenotrophic methanogenesis and sulphate reduction has been largely investigated. It is known that HM is less favorable from a thermodynamic point of view, and thus, in the presence of sulphate, the methanogens can be outcompeted by SRBs. However, many studies have documented coexistence of these microbial groups in complex sedimentary systems [144,147]

Indeed, methanogens possess strong adaptive capability to different physical-chemical conditions, even very limiting ones, and the targeted bioaugmentation strategies could be implemented to rebalance or strengthen the native methanogenic community. To date, the limitations related to the availability of large quantities of H₂ produced by renewable energies to be injected into reservoirs is essentially an economic limitation, which must be overcome through the implementation of renewable technologies in the near future.

It is also worth noting that, in the view of the feasibility of UMR technology, it is necessary not to underestimate the environmental safety aspects that may arise and that are to be carefully considered on a case-by-case basis during the implementation of the technology. Safety issues are not only associated with possible methane leakage but also with the potential leakage of hydrogen. In fact, as previously mentioned, the geological formations used as UMRs are already naturally suited to contain methane, but the risks associated with the injection of gas mixtures containing H₂, which is more reactive, must be carefully evaluated [148].

Finally, microbiological aspects of the technology need to be assessed during long-term storage procedures. Particularly, with microorganisms reported to associate in biofilm structures in natural environment, the possibility of potential clogging and occlusion of porous rock material caused by microbial proliferation should be considered along with efficient strategies to control and influence the activity of the indigenous microbial population [12].

5. Technical and Economical Assessments for the Biomethanation of CO₂ and H₂ and Currently Available Industrial-Scale Processes

To date, as previously described, the biomethanation of CO₂ and H₂ represents a valuable solution for both the reduction in CO₂ emissions and the valorization of CO₂ through its conversion into bio-methane, which, due to its CH₄ content ($\leq 95\%$), could be used as a direct substitute of natural gas. Nonetheless, the International Energy Agency (IEA) reported that in 2018 the combined production of biomethane and biogas was calculated around 35 million tonnes of oil equivalent (Mtoe) while the overall estimated potential of biomethane only was calculated around 730 Mtoe. Moreover, according to IEA estimations biomethane utilization could avoid the generation of 1000 million tonnes of GHG, including CO₂, by 2040. Despite the considerable progress made in the field of biomethanation, as of 2018, the biomethane share of the global natural gas demand was accounted as 0.1% [149],

and its potential and the economic feasibility of the process still appear unclear. Moreover, the information provided by the available literature mainly refers to the profitability of chemo-physical-based methodologies for upgrading biogas (i.e., membrane separation; amine scrubbing), regarded as the main feedstock for biomethane production, whilst it does not yet consider the possibility to use the biological route [150–153]. In order to find clarity about the economic feasibility of the process, data collection related to available in situ and ex situ biomethanation processes and techno-economic analyses from previous works were performed.

5.1. Data Regarding In Situ and Ex Situ Biomethanation Technologies at Demo-Scale

As previously reported, biomethanation could be distinguished between in situ and ex situ technologies. Regarding the in situ technologies, aiming at producing biomethane by injecting H_2 in pre-existing anaerobic digesters, the main expense would be represented by the installation of a water electrolysis system in direct proximity to the anaerobic digestion plant. The authors of [15] reported projections of capital expenditures (CAPEX) until 2050 for different types of water electrolyzers, including alkaline electrolyzer (AE), proton exchange membranes (PEM) and high-temperature electrolyzers (HtE), indicating that a gradual reduction in the cost of electrolyzers is expected. Prices for both AE and PEM systems are expected to fall below 500 EUR/kW_{el} in 2050 from 2017 values reported at 1300 and 1900 EUR/kW_{el}, respectively, with the greatest price reduction being expected for HtE systems, whose price should fall from 3570 EUR/kW_{el} to an average of 535 EUR/kW_{el} [15]. In situ biomethanation would seemingly only be affected by electrolyzer costs under an economical point of view due to the well-established presence of reactors for anaerobic digestion (AD), while the injection of H_2 in pre-existing anaerobic digesters could bring some challenges from the technical point of view.

First and foremost, H_2 injection would bring a considerable reduction in CO_2 in the reactor due to its conversion into CH_4 . However, a decrease in CO_2 levels would affect the concentration of HCO_3^- , which acts as a buffering agent for the process, leading to pH increases. Moreover, the loss of the buffering action promoted by HCO_3^- could bring an increase in VFA concentrations, which might inhibit HM activity [63]. To counteract such possibility, acidic wastes (i.e., food waste, whey wastewater) could be added to level pH values within the optimal range for biomethanation [154,155].

Second, H_2 gas–liquid mass transfer might represent another issue related to in situ biomethanation. In fact, the level of H_2 and its concentration as cations in the digester should respect the optimal stoichiometric ratio with CO_2 for CH_4 formation, which is reported to be 4:1 ($H_2:CO_2$) [93]. Nonetheless, due to H_2 's reduced solubility in aqueous environments, actions should be considered in order to increase its mass transfer.

On the basis of the literature, the H_2 mass transfer issue is often solved through optimization of the following aspects: reactor design (i.e., Up-flow Anaerobic Sludge Blanket—UASB—reactors), gas recirculation and an increase in the mixing speed of the liquid phase [6,55,58,75].

Concerning reactor design, UASB represents the most diffused configuration worldwide [146]. The system relies on the generation of a blanket due to the formation of a granular sludge with water moving bottom-up and the reactor dimension being dependent on the amount of waste to be treated and the area that they are serving. Nonetheless, at an industrial level, UASB height is reported between 5.5 and 6.5 m with a height-to-area ratio of 0.2–0.5 and an up-flow velocity of 0.5–0.8 m/h [156–158]. The UASB system allows for the treatment of different wastewaters with organic loading rates (OLR) between 1.3 and 72.1 gCOD/L_{influent} * day and methane yield ranging from 0.16 to 2.3 L_{biogas}/L_{reactor}/day. The literature reports that depending on the feedstock nature, considerable differences in CH_4 production could be achieved when using lipids (0.99 L_{CH₄}/g), proteins (0.63 L_{CH₄}/g) or carbohydrates (0.42 L_{CH₄}/g) [159,160]. UASB's design ensures high contact between microorganisms and injected H_2 , allowing for the high conversion and quality of the CH_4 produced ($CH_4 = 91\%$) when compared to the performance of

standard CSTR ($\text{CH}_4 \leq 85\%$) [55,75]. Despite the numerous lab-scale studies, only a few examples of in situ biomethanation at full scale have been reported to date. MicroEnergy GmbH reported that during in situ operations, H_2 injection ($20 \text{ m}^3/\text{h}$) biogas produced by a 100 m^3 reactor was enriched in CH_4 with its concentration rising from 53 to 60%, leading to a biomethane production of $198 \text{ m}^3/\text{h}$.

In another study involving a standard CSTR (1110 m^3 ; $T = 55 \text{ }^\circ\text{C}$), the application of gas recirculation from the headspace shows conversion values of H_2 up to 41–50% due to the increase in residence time of H_2 in the liquid phase of the system, allowing for a more thorough contact between gases and microbes; the absence of recirculation resulted in H_2 conversion values of 2–4% only. Nonetheless, it was calculated that the employment of two pumps for liquid recirculation with a power consumption of 38 kW increased three times the H_2 energy transfer up to $81 \text{ mol H}_2 \text{ kW/h}$ [58,161]. Despite the technical advantage of using a recirculation system, the total investment costs of the process increased. Moreover, both the above-mentioned full-scale systems required a further CH_4 upgrading before injection in the gas grid because the quality of the biogas was still below the NG constraints ($\text{CH}_4 > 97\%$) [49].

Ex situ biomethanation is just in the early stages of its application. Although having been widely investigated at a lab scale, only few examples of industrial-scale applications are available and reported herein.

MicroEnergy GmbH, and more specifically, the Viessman group (Germany), carried out tests in a 5 m^3 reactor operating at temperatures and pressures between 50 and $80 \text{ }^\circ\text{C}$ and 5 and 15 bar, respectively, under continuous stirring at 400 rpm . H_2 was provided by two 150 kW PEM electrolyzers with an input of $1 \text{ L}_{\text{H}_2\text{O}}/\text{H}_2 \text{ m}^3$ and capable of delivering a maximum of $60 \text{ H}_2 \text{ m}^3/\text{h}$. Injection of 15 m^3 of H_2 alongside 30 m^3 of biogas ($50\% \text{ CO}_2$) produced 15 m^3 gas with $98\% \text{ CH}_4$ and less than $1.5\% \text{ H}_2$. The long-term plans of the company are to reach the conversion of streams of $450 \text{ H}_2 \text{ m}^3/\text{h}$, with CO_2 being provided by the treatment of residual gases from different treatment plants [47]; www.microenergy.de/aktuelles (accessed on 4 March 2022).

Electrochaea GmbH developed a trademark process based on the activity of *M. thermoaototrophicus*. Pre-commercial tests were realized with a 10 m^3 CSTR operating at $65 \text{ }^\circ\text{C}$ and at pressures between 1 and 10 bars treating raw biogas as a source of CO_2 . During the Store&GO project (2015–2019), a 1 MW ex situ fully automated biomethanation demonstration plant was built in Solothurn (Switzerland). The installed 3.5 m^3 reactors operate at $62 \text{ }^\circ\text{C}$ and 9 bars and obtains the needed CO_2 ($15 \text{ Nm}^3/\text{h}$ at 50% load) from the biogas of a nearby wastewater treatment, while H_2 ($60 \text{ Nm}^3/\text{h}$ at 50% load) was provided by a 350 kW PEM electrolyzer. The plant itself allowed for the production of biomethane ($98\% \text{ CH}_4$), with a final yield of $14.3 \text{ m}^3_{\text{CH}_4}/\text{m}^3_{\text{reactor}}/\text{h}$ and a heat generation of 320 kW/h , with the produced gas being directly injected into the gas grid. As long-term plans, the company aims to develop a $10,000 \text{ MW}$ plant in Hungary, although the realization timeline has not yet been specified [14,15,47]; store&go.info.

5.2. Studies on Techno-Economic Analysis for Biomethanation of CO_2 and H_2

Within the last 10 years, biomethane gained considerable interest as a renewable source of energy. Nonetheless, biological biogas upgrading technologies are still in the early development stage, with commercial applications only being represented by Electrochaea GmbH. To better define ex situ biomethanation process feasibility and promote its diffusion, different modeling and techno-economic studies have been presented in recent years. Most of these studies consider different scenarios and usually screen the economics of biological processes against biogas upgrading via membrane separation or amine-scrubbing [150,153,162]; others consider the ex situ biomethanation of syngas provided by biomass gasification [163]. Techno-economic data collected from different studies and regarding scenarios in which biogas/syngas are directly injected in the biomethanation systems are reported in Table 3.

Table 3. Characteristics and parameters of biomethanation techno-economic analysis, parameters that were not specified from cited studies are reported as n.s. (not specified).

Plant Section	Parameter	[149]	[140]	[137]	[150]	
	Product	Biogas	Biogas	Biogas	Syngas	
	Reactor Volume (m ³)	n.s.	4210/1885	n.s.	n.s.	
	Biogas/Syngas volume (Nm ³ /y)	4.00 × 10 ⁶	2.32 × 10 ⁶	4.08 × 10 ⁶	2.09 × 10 ⁶	
	Biogas/Syngas composition	55% CH ₄ , 45% CO ₂	55% CH ₄ , 45% CO ₂	65% CH ₄ , 35% CO ₂	CH ₄ : 11%, CO: 25%, CO ₂ : 22%, H ₂ : 37%, N ₂ : 3%, C ₂ H ₄ : 2%	
Biogas Section	CO ₂ (Nm ³ /y)	1.80 × 10 ⁶	2.80 × 10 ⁶	1.43 × 10 ⁶	4.59 × 10 ⁵	
	Capacity (tons of substrate/year)	n.s.	5.02 × 10 ⁴	1.00 × 10 ⁵	n.s.	
	Operational hours (h/y)	8.00 × 10 ³	7.92 × 10 ³	8.28 × 10 ³	n.s.	
	Plant lifetime (years)	12	20	20	n.s.	
	CAPEX (EUR)	n.s.	1.75 × 10 ⁶	2.87 × 10 ⁶	n.s.	
	OPEX (EUR)	n.s.	4.51 × 10 ⁶	1.83 × 10 ⁶	n.s.	
	Electrolyzer type	PEM	n.s.	n.s.	AE	
	Size (MW)	3.4	5	n.s.	0.3	
	Electric consumption (kW/Nm ³)	5.0	n.s.	n.s.	5.04	
Electrolysis/H₂ Section	Electricity cost (EUR/kW)	0.31	0.1	0.098	0.297	
	H ₂ produced/needed (Nm ³)	5.50 × 10 ⁶	1.26 × 10 ⁷	5.44 × 10 ⁶	n.s.	
	H ₂ price (EUR/kg)	2.5	4.5	1.0	7.68	
	Life-span (yr)	12	n.s.	30	n.s.	
	investment cost (EUR/kW)	1000	n.s.	410	1300	
	CAPEX (EUR)	3.40 × 10 ⁶	n.s.	n.s.	3.90 × 10 ⁵	
	OPEX (EUR)	n.s.	n.s.	n.s.	n.s.	
	Reactor type	Trickle bed	n.s.	Trickle bed	Trickle bed	
	Reactor volume (m ³)	n.s.	n.s.	n.s.	n.s.	
Biomethanation section	Electric consumption (kW/Nm ³)	0.16	≈0.4	n.s.	1.99	
	CO ₂ Input (Nm ³)	1.80 × 10 ⁶	3.16 × 10 ⁶	1.43 × 10 ⁶	n.s.	
	H ₂ Input (Nm ³)	5.50 × 10 ⁶	1.26 × 10 ⁷	5.44 × 10 ⁶	n.s.	
	Biomethane composition	89.7% CH ₄ , 10.3% CO ₂	97% CH ₄ , 0.85% CO ₂ , 1.9% H ₂	96% CH ₄ , 4% H ₂	97% CH ₄	
	Biomethane volume (Nm ³ /y)	4.00 × 10 ⁶	6.64 × 10 ⁶	1.21 × 10 ⁶	n.s.	
	Production cost (EUR/Nm ³)	0.73–0.8	1.3	0.47	n.s.	
	MSP (EUR/Nm ³)	n.s.	1.43	0.66	2.68	
	CAPEX (EUR)	1.50 × 10 ⁶	2.46 × 10 ⁶	2.81 × 10 ⁶	n.s.	
	OPEX (EUR/y)	n.s.	1.70 × 10 ⁶	1.83 × 10 ⁶	n.s.	
	Total	CAPEX (EUR)	4.90 × 10 ⁶	4.21 × 10 ⁶	5.68 × 10 ⁶	1.83 × 10 ⁷
		OPEX (EUR/y)	n.s.	6.21 × 10 ⁶	3.66 × 10 ⁶	n.s.

Although the reported studies included several parameters and factors, two of them can actually help to understand the techno-economic status and viability of the biometha-

nation process. At the economic level: (i) the production cost indicates the overall cost needed to generate a unit of the desired product, whilst (ii) the minimum selling price (MSP) indicates the price at which a specific product should be sold to achieve full payback of the initial investment.

Ref. [162] evaluated the possibility to couple an existing biogas plant to an ex situ biomethanation trickle bed system along with PEM water electrolyzer for H₂ production with a CAPEX of 1.5×10^6 EUR and 1.0×10^3 EUR/kW, respectively, and compared it with a standard membrane upgrading system. Electricity consumption of the biomethanation system (0.16 kW/Nm^3) was reported to be lower than the membrane one (0.26 kW/Nm^3) with CAPEX related to the ex situ biomethanation being only 0.25×10^6 EUR higher than those reported for membrane upgrading. Moreover, the adoption of a biomethanation system almost doubled the amount of produced biomethane. Nonetheless, energy consumption of the electrolyzer for H₂ production ($5 \text{ kW/Nm}^3_{\text{H}_2}$) increased the production costs of CH₄ during ex situ biomethanation ($0.73\text{--}0.8 \text{ EUR/Nm}^3$ injected gas) when compared to membrane upgrading (0.65 EUR/Nm^3 injected gas). The authors of [153] analyzed the application of ex situ biomethanation for upgrading of biogas generated by biogas plants treating grass silage and slurry and compared it with an amine scrubbing biogas upgrade system. Although data related to the installation and function of the electrolyzer were not reported, the costs of the electricity needed to generate H₂ were accounted for. Utilization of an ex situ biomethanation plant of 5 MW with CAPEX of $\approx 2.5 \times 10^6$ EUR allowed for doubling the amount of biomethane produced, nonetheless even in this case production cost of generated biomethane (1.3 EUR/Nm^3 injected gas) was reported higher than the one displayed by amine scrubbing methodologies (0.57 EUR/Nm^3 injected gas). Along with this, the MSP for biomethane produced through ex situ biomethanation was reported at 1.43 EUR/Nm^3 while the utilization of amine scrubbers lowered the MSP to 0.57 EUR/Nm^3 . Similarly to the two above-mentioned studies, [150] proposed the techno-economical assessment of an ex situ biomethanation plant (CAPEX 5.68×10^6 EUR) upgrading biogas directly injected from an anaerobic digestion plant treating $100,000 \text{ t}_{\text{substrate}}/\text{year}$. Although costs of production related to upgrading via water scrubbing used in the considered biogas plant were still lower (0.225 EUR/Nm^3) when compared to those achieved in ex situ biomethanation, by using high-grade biogas (CH₄ 65%, CO₂ 35%), it was possible to reach a biomethane production cost of 0.47 EUR/Nm^3 due to reduction in the needed amount of H₂ for the biological reaction and hence of the costs related to its production. Further reduction in biomethane production cost from 0.47 to 0.31 EUR/Nm^3 was achieved when considering a biogas plant treating up to $250,000 \text{ t}_{\text{substrate}}/\text{year}$. Despite production costs for biomethane generated by ex situ biomethanation being lower than the one previously described [153], its MSP was reported at 0.66 EUR/Nm^3 , which was still higher than the one for standard NG.

Another techno-economic study carried out by [163] compared syngas biomethanation and syngas purification for H₂ generation. When coupling the gasification of dry biomass with either biomethanation or H₂ production processes, it was found that syngas biomethanation provides much higher yield ($0.39 \text{ CH}_4 \text{ Nm}^3$) than H₂ generation ($0.07 \text{ H}_2 \text{ Nm}^3$) per kg of gasified dry biomass. Moreover, due to a lower MSP (2.68 EUR/Nm^3) biomethane production from syngas would allow for a faster economical return than H₂ production (15.35 €/kg). Eventually, it has to be reported that CO₂ concentration in the syngas fed to the biomethanation system needs to be reduced in order to match optimal stoichiometric conditions for the CH₄ generation and the production capacity of the electrolyzer, with the excess of CO₂ being lost during the process [163].

Some general conclusions and considerations could be made regarding techno-economical aspects of biomethanation of CO₂ and H₂. Despite the environmental benefits of biomethanation (i.e., GHG and CO₂ emission reduction) and higher CH₄ yields than those achieved by chemo-physical technologies (i.e., amine and water scrubbing), the production cost of biomethane is usually reported to be higher ($0.47\text{--}0.8 \text{ EUR/Nm}^3$) than the one listed for the standard chemo-physical methodologies ($0.225\text{--}0.65 \text{ EUR/Nm}^3$) [150,153,162]. The

main reason behind the higher production costs is usually the high energy consumption related to H₂ generation. Water electrolyzer (i.e., PEM) commonly requires between 4.1–7.5 kWh/Nm³_{H₂} [164], an energy demand that is way more consistent than the one requested for the biomethanation reactor (0.16–0.42 kWh/Nm³_{CH₄}). Moreover, it has to be considered that energy used for such operations has to be intended as derived from renewable sources and depending on renewable electricity price, curtailment and fluctuations in the cost of H₂ needed for biomethanation may vary consistently, affecting biomethane's final MSP and making it less competitive on the market when compared with the MPS of NG and biomethane produced through chemo-physical methods [150,153,162,164].

Although other ways to produce renewable H₂ have been proposed and investigated, H₂ production by means of water electrolysis is still the only one available at a commercial and industrial scale despite the high production costs (7.68–8.63 EUR/kg_{H₂}) [165]. Among the new technologies that would allow a strong reduction in renewable H₂ production costs, biological dark fermentation (2.15 EUR/kg_{H₂}) and pyrolysis (1.38 EUR/kg_{H₂}) appear to be the most promising, but nonetheless, further improvement in both technologies and in their readiness at a commercial scale are still required [165–167].

Another aspect that deserves consideration is represented by the gaseous streams to be used as source of CO₂ for the biomethanation process. Within this work, we presented techno-economic analysis in which the considered CO₂ sources were represented by either biogas or syngas, and the final MSP of biomethane produced from biogas (0.66–1.43 EUR/Nm³) was consistently lower than the one produced from syngas (2.68 EUR/Nm³). The main reason behind such a difference could be attributed to the energy consumption of the gasifier section and higher CAPEX related to the realization of the syngas plant (Table 3). Moreover, in the case study here described, part of the CO₂ is discharged in order to match H₂ production from the electrolyzer, and a considerable amount of substrate for biomethane is lost, thus decreasing the final product yield when compared to the utilization of CO₂ from biogas. Considering this, syngas biomethanation requires further improvement for what concerns both CO₂ use and valorization and market competitiveness.

A concluding remark should be made regarding the importance that biologically produced CH₄ could have in the near future. Despite data previously reported clearly indicating that biomethane is not competitive with NG so far due to its higher MSP, recent geo-political events led to a considerable increase in NG prices, especially in Europe, promoting increasing efforts to find new potential suppliers and sources of NG [167]. Although, nowadays, an efficient scale-up for biomethane production through biological methodologies is not possible due to the time required for project deployment (1.2–2 years), such a promising renewable and low-carbon sector is crucial to ensure both GHG emission reduction targeted in the mid- and long-term by the EU between 2030 and 2050 and to provide energy price buffering capacity.

6. Perspectives and Conclusions

In this review, we wanted to provide a comprehensive picture regarding the current knowledge, status and future perspectives for biomethanation of H₂ and CO₂, PtX technology for both GHG emission valorization/reduction and the storage of renewable energy excess.

The literature describes biomethanation as a flexible process, capable of operating in a wide range of T, neutral pH and standard P. The majority of the available papers indicates that the process is enhanced in thermophilic conditions (T < 60 °C) and by reactor pressurization due to their positive effects on reaction rate and gas solubilization, allowing for high product yields. Although pH control is frequently performed through the use of buffering agents (i.e., HCl, NaOH), biomethanation processes allow for direct pH control through modulation of the CO₂ inlet flow, providing a valuable integration of system control and potentially reducing operational costs. HMs represent the main biocatalysts for the biomethanation process, with the available literature reporting their utilization

both as pure cultures or enriched methanogenic consortia. The few available examples of biomethanation at demo/commercial scale relies strongly on the use of pure cultures (i.e., Electrochaea GmbH), probably due to their higher predictability when cultivated. Nonetheless, high robustness, less stringent conditions, capacity of intermittent work and fast recovery after process unbalance described for stable enriched methanogenic consortia would allow for process optimization with further studies required. In particular, substantial efforts should be focused on the conservation and stabilization of the enriched methanogenic community, its symbionts, performances and monitoring.

Information gathered in the present work surely identifies biomethanation as a technology in its early stages that, although deeply investigated at lab scale and displaying promising potential, shows only a few successful examples to date of demo/commercial-scale plants. The techno-economic analyses of different biomethanation scenarios frequently report that, although the feasibility of the process was confirmed, biomethane production costs are still considerably affected by the cost of H₂ generation. In order for the biomethanation process to be fully renewable, the H₂ needed for the reaction has to be produced from renewable sources. At present, water electrolysis is the only technology available at commercial scale, although its low efficiency and high power consumption lead to an increase in the H₂ production price. Projections estimate that further technological development will improve the efficiency of water electrolyzers by 2030, and even more by 2050. Considering the consistent connection between water electrolysis and biomethanation, further integration of the two systems and their implementation should be investigated. Moreover, several technologies which have been proved promising for the production of cheaper H₂ as feedstock for biomethanation (i.e., dark fermentation, pyrolysis) could be further implemented to provide alternative sources of green H₂, allowing for a reduction in the production costs and an increase in biomethane's competitiveness on the market.

Nowadays, the biomethanation potential is still under-expressed, and further efforts are required for its application at an industrial scale. With limitation posed by the production cost of H₂ and the long time required for its optimization, future research should prioritize a reduction in costs related to the biomethanation process. Considering process characteristics, mesophilic and low temperature processes requiring a reduced amount of thermal energy should be implemented to reach high rate productivity. Moreover, the utilization of mixed methanogenic consortia requiring less stringent conditions and capable to grow in waste liquid effluents of different industrial processes (i.e., sewage sludge, whey and wastewaters) could further reduce process costs, increasing the market competitiveness of biomethanation. Finally, considering the exergonic nature of the biomethanation process energy released in form of heat could be recovered and re-deployed to sustain the process energetic requirements or H₂ generation.

The recent increase in NG market prices and the need to reach energetic independence allows one to see this process as a viable mid-term and long-term solution for both GHG emission reduction and renewable energy storage. Nonetheless, a considerable amount of research is still required in order to further optimize the process, its efficient scale-up and integration in the energy grid.

Author Contributions: Conceptualization, R.B.; Software, R.B.; Validation, R.B., I.B., A.V., A.A.A., B.M. and N.S.V.; Resources, R.B., B.M., I.B. and A.V.; Writing—original draft preparation, R.B., I.B., A.V., A.A.A., B.M. and N.S.V.; Writing—review and editing, R.B. and B.M.; Visualization, R.B. and A.V.; Supervision, B.M., C.F.P. and F.V.; Project Administration, B.M., C.F.P. and F.V.; Funding Acquisition, B.M., C.F.P. and F.V. All authors have read and agreed to the published version of the manuscript.

Funding: This research has not received any external funding. Internal fundings from the Italian institute of technology were used.

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Not applicable.

Acknowledgments: All figures presented in this work have been created or modified with [BioRender.com](https://www.biorender.com) (accessed on 3 March 2022).

Conflicts of Interest: The authors declare no conflict of interest.

References

1. Olivier, J.G.J.; Peters, J.A.H.W. Trends in Global CO₂ and Total Greenhouse Gas Emissions: 2019 Report. *PBL Neth. Environ. Assess. Agency* **2020**, *2020*, 1–70.
2. EREC. *Mapping Renewable Energy Pathways towards 2020*; European Renewable Energy Council: Brussels, Belgium, 2011; p. 28.
3. de Vasconcelos, B.R.; Lavoie, J.M. Recent Advances in Power-to-X Technology for the Production of Fuels and Chemicals. *Front. Chem.* **2019**, *7*, 392. [[CrossRef](#)] [[PubMed](#)]
4. Kikuchi, R. CO₂ Recovery and Reuse in the Energy Sector, Energy Resource Development and Others: Economic and Technical Evaluation of Large-Scale CO₂ Recycling. *Energy Environ.* **2003**, *14*, 383–396. [[CrossRef](#)]
5. Grimalt-Alemany, A.; Skiadas, I.V.; Gavala, H.N. Syngas Biomethanation: State-of-the-Art Review and Perspectives. *Biofuels Bioprod. Biorefining* **2018**, *12*, 139–158. [[CrossRef](#)]
6. Luo, G.; Angelidaki, I. Integrated Biogas Upgrading and Hydrogen Utilization in an Anaerobic Reactor Containing Enriched Hydrogenotrophic Methanogenic Culture. *Biotechnol. Bioeng.* **2012**, *109*, 2729–2736. [[CrossRef](#)]
7. Rönsch, S.; Schneider, J.; Matthischke, S.; Schlüter, M.; Götz, M.; Lefebvre, J.; Prabhakaran, P.; Bajohr, S. Review on Methanation—From Fundamentals to Current Projects. *Fuel* **2016**, *166*, 276–296. [[CrossRef](#)]
8. Collet, P.; Flottes, E.; Favre, A.; Raynal, L.; Pierre, H.; Capela, S.; Peregrina, C. Techno-Economic and Life Cycle Assessment of Methane Production via Biogas Upgrading and Power to Gas Technology. *Appl. Energy* **2017**, *192*, 282–295. [[CrossRef](#)]
9. Hashimoto, K.; Kumagai, N.; Izumiya, K.; Takano, H.; Shinomiya, H.; Sasaki, Y.; Yoshida, T.; Kato, Z. The Use of Renewable Energy in the Form of Methane via Electrolytic Hydrogen Generation Using Carbon Dioxide as the Feedstock. *Appl. Surf. Sci.* **2016**, *388*, 608–615. [[CrossRef](#)]
10. Brooks, K.P.; Hu, J.; Zhu, H.; Kee, R.J. Methanation of Carbon Dioxide by Hydrogen Reduction Using the Sabatier Process in Microchannel Reactors. *Chem. Eng. Sci.* **2007**, *62*, 1161–1170. [[CrossRef](#)]
11. Savvas, S.; Donnelly, J.; Patterson, T.P.; Dinsdale, R.; Esteves, S.R. Closed Nutrient Recycling via Microbial Catabolism in an Eco-Engineered Self Regenerating Mixed Anaerobic Microbiome for Hydrogenotrophic Methanogenesis. *Bioresour. Technol.* **2017**, *227*, 93–101. [[CrossRef](#)]
12. Molíková, A.; Vítězová, M.; Vítěz, T.; Buriánková, I.; Huber, H.; Dengler, L.; Hanišáková, N.; Onderka, V.; Urbanová, I. Underground Gas Storage as a Promising Natural Methane Bioreactor and Reservoir? *J. Energy Storage* **2022**, *47*, 103631. [[CrossRef](#)]
13. Strobel, G.; Hagemann, B.; Huppertz, T.M.; Ganzer, L. Underground Bio-Methanation: Concept and Potential. *Renew. Sustain. Energy Rev.* **2020**, *123*, 109747. [[CrossRef](#)]
14. Bailera, M.; Lisbona, P.; Romeo, L.M.; Espatolero, S. Power to Gas Projects Review: Lab, Pilot and Demo Plants for Storing Renewable Energy and CO₂. *Renew. Sustain. Energy Rev.* **2017**, *69*, 292–312. [[CrossRef](#)]
15. Thema, M.; Bauer, F.; Sterner, M. Power-to-Gas: Electrolysis and Methanation Status Review. *Renew. Sustain. Energy Rev.* **2019**, *112*, 775–787. [[CrossRef](#)]
16. Back, K.J.; Lascelles, J.; Still, J.L. Hydrogenase. *Aust. J. Sci.* **1946**, *9*, 25. [[CrossRef](#)]
17. Oremland, R.S. Biogeochemistry of Methanogenic Bacteria. In *Biology of Anaerobic Microorganisms*; John and Wiley and Sons: Hoboken, NJ, USA, 1988; pp. 641–705.
18. Wolfe, R.S. An Historical Overview of Methanogenesis. In *Methanogenesis*; Springer: Boston, MA, USA, 1993; pp. 1–32. [[CrossRef](#)]
19. Balch, W.E.; Fox, G.E.; Magrum, L.J.; Woese, C.R.; Wolfe, R.S. Methanogens: Reevaluation of a Unique Biological Group. *Microbiol. Rev.* **1979**, *43*, 260–296. [[CrossRef](#)]
20. Stadtman, T.C.; Barker, H.A. Studies on the Methane Fermentation X: A New Formate-Decomposing Bacterium, *Methanococcus vannielii*. *J. Bacteriol.* **1951**, *62*, 269–280. [[CrossRef](#)]
21. Kurr, M.; Huber, R.; König, H.; Jannasch, H.W.; Fricke, H.; Trincone, A.; Kristjansson, J.K.; Stetter, K.O. *Methanopyrus kandleri*, gen. and sp. nov. Represents a Novel Group of Hyperthermophilic Methanogens, Growing at 110 °C. *Arch. Microbiol.* **1991**, *156*, 239–247. [[CrossRef](#)]
22. Sakai, S.; Imachi, H.; Hanada, S.; Ohashi, A.; Harada, H.; Kamagata, Y. *Methanocella paludicola* gen. nov., sp. nov., a Methane-Producing Archaeon, the First Isolate of the Lineage “Rice Cluster I”, and Proposal of the New Archaeal Order Methanocellales ord. nov. *Int. J. Syst. Evol. Microbiol.* **2008**, *58*, 929–936. [[CrossRef](#)]
23. Dridi, B.; Fardeau, M.L.; Ollivier, B.; Raoult, D.; Drancourt, M. *Methanomassiliicoccus luminyensis* gen. nov., sp. nov., a Methanogenic Archaeon Isolated from Human Faeces. *Int. J. Syst. Evol. Microbiol.* **2012**, *62*, 1902–1907. [[CrossRef](#)]
24. Iino, T.; Tamaki, H.; Tamazawa, S.; Ueno, Y.; Ohkuma, M.; Suzuki, K.I.; Igarashi, Y.; Haruta, S. *Candidatus Methanogramum Caenicola*: A Novel Methanogen from the Anaerobic Digested Sludge, and Proposal of *Methanomassiliicoccaceae* fam. nov. and *Methanomassiliicoccales* ord. nov., for a Methanogenic Lineage of the Class *Thermoplasmata*. *Microbes Environ.* **2013**, *28*, 244–250. [[CrossRef](#)] [[PubMed](#)]

25. Holt, J.G.; Garrity, G.M.; Whitman, W.B. Euryarchaeota, Taxonomy of Methanogenic Archaea. 1994. Available online: https://doi.org/10.1007/978-0-387-21609-6_17 (accessed on 1 March 2022).
26. Sowers, K.R. *Methanogenesis*. *Encyclopedia of Microbiology*, 3rd ed.; Academic Press: Cambridge, MA, USA, 2009; pp. 265–286. [[CrossRef](#)]
27. Garcia, J.; Patel, B.K.C.; Ollivier, B. Taxonomic, Phylogenetic, and Ecological Diversity of Methanogenic Archaea. *Anaerobe* **2000**, *6*, 205–226. [[CrossRef](#)] [[PubMed](#)]
28. Nazaries, L.; Murrell, J.C.; Millard, P.; Baggs, L.; Singh, B.K. Methane, Microbes and Models: Fundamental Understanding of the Soil Methane Cycle for Future Predictions. *Environ. Microbiol.* **2013**, *15*, 2395–2417. [[CrossRef](#)] [[PubMed](#)]
29. Liu, Y.; Whitman, W.B. Metabolic, Phylogenetic, and Ecological Diversity of Methanogenic Archaea. *Ann. N. Y. Acad. Sci.* **2008**, *189*, 171–189. [[CrossRef](#)] [[PubMed](#)]
30. Lyu, Z.; Shao, N.; Akinyemi, T.; Whitman, W.B. Methanogenesis. *Curr. Biol.* **2018**, *28*, R727–R732. [[CrossRef](#)]
31. Ferry, J.G. Fundamentals of Methanogenic Pathways that Are Key to the Biomethanation of Complex Biomass. *Curr. Opin. Biotechnol.* **2011**, *22*, 351–357. [[CrossRef](#)]
32. Saha, S.; Basak, B.; Hwang, J.H.; Salama, E.S.; Chatterjee, P.K.; Jeon, B.H. Microbial Symbiosis: A Network towards Biomethanation. *Trends Microbiol.* **2020**, *28*, 968–984. [[CrossRef](#)]
33. Borrel, G.; Adam, P.S.; Gribaldo, S. Methanogenesis and the Wood–Ljungdahl Pathway: An Ancient, Versatile, and Fragile Association. *Genome Biol. Evol.* **2016**, *8*, 1706–1711. [[CrossRef](#)]
34. Zinder, S.H. Physiological Ecology of Methanogens. In *Methanogenesis*; Springer: Boston, MA, USA, 1993; pp. 128–206. [[CrossRef](#)]
35. Thauer, R.K.; Kaster, A.K.; Seedorf, H.; Buckel, W.; Hedderich, R. Methanogenic Archaea: Ecologically Relevant Differences in Energy Conservation. *Nat. Rev. Microbiol.* **2008**, *6*, 579–591. [[CrossRef](#)]
36. Enzmann, F.; Mayer, F.; Rother, M.; Holtmann, D. Methanogens: Biochemical Background and Biotechnological Applications. *AMB Express* **2018**, *8*, 1. [[CrossRef](#)]
37. Kletzin, A. General Characteristics and Important Model Organisms. In *Archaea*; ASM Press: Washington, DC, USA, 2014; pp. 14–92. [[CrossRef](#)]
38. Buckel, W.; Thauer, R.K. Energy Conservation via Electron Bifurcating Ferredoxin Reduction and Proton/Na⁺ Translocating Ferredoxin Oxidation. *Biochim. Biophys. Acta (BBA)-Bioenerg.* **2013**, *1827*, 94–113. [[CrossRef](#)] [[PubMed](#)]
39. Chellapandi, P.; Prathiviraj, R. Methanothermobacter Thermoautotrophicus Strain ΔH as a Potential Microorganism for Bioconversion of CO₂ to Methane. *J. CO₂ Util.* **2020**, *40*, 101210. [[CrossRef](#)]
40. Angelidaki, I.; Sanders, W. Assessment of the Anaerobic Biodegradability of Macropollutants. *Re/Views Environ. Sci. Bio/Technol.* **2004**, *3*, 117–129. [[CrossRef](#)]
41. Scherer, P.; Lippert, H.; Wolff, G. Composition of the Major Elements and Trace Elements of 10 Methanogenic Bacteria Determined by Inductively Coupled Plasma Emission Spectrometry. *Biol. Trace Elem. Res.* **1983**, *5*, 149–163. [[CrossRef](#)]
42. Únal, B.; Perry, V.R.; Sheth, M.; Gomez-Alvarez, V.; Chin, K.J.; Nüsslein, K. Trace Elements Affect Methanogenic Activity and Diversity in Enrichments from Subsurface Coal Bed Produced Water. *Front. Microbiol.* **2012**, *3*, 175. [[CrossRef](#)]
43. Kaster, A.; Goenrich, M.; Seedorf, H.; Liesegang, H.; Wollherr, A.; Gottschalk, G.; Thauer, R.K. More than 200 Genes Required for Methane Formation from H₂ and CO₂ and Energy Conservation Are Present in *Methanothermobacter marburgensis* and *Methanothermobacter thermoautotrophicus*. *Archaea* **2011**, *2011*, 973848. [[CrossRef](#)]
44. Jarrell, K.F.; Kalmokoff, M.L. Nutritional Requirements of the Methanogenic Archaeobacteria. *Can. J. Microbiol.* **1988**, *34*, 557–576. [[CrossRef](#)]
45. Alitalo, A.; Niskanen, M.; Aura, E. Biocatalytic Methanation of Hydrogen and Carbon Dioxide in a Fixed Bed Bioreactor. *Bioresour. Technol.* **2015**, *196*, 600–605. [[CrossRef](#)]
46. Lee, J.C.; Kim, J.H.; Chang, W.S.; Pak, D. Biological Conversion of CO₂ to CH₄ Using Hydrogenotrophic Methanogen in a Fixed Bed Reactor. *J. Chem. Technol. Biotechnol.* **2012**, *87*, 844–847. [[CrossRef](#)]
47. Rafrafi, Y.; Laguillaumie, L.; Dumas, C. Biological Methanation of H₂ and CO₂ with Mixed Cultures: Current Advances, Hurdles and Challenges. *Waste Biomass Valorization* **2021**, *12*, 5259–5282. [[CrossRef](#)]
48. Iglesias, R.; Muñoz, R.; Polanco, M.; Díaz, I.; Susmozas, A.; Moreno, A.D.; Guirado, M.; Carreras, N.; Ballesteros, M. Biogas from Anaerobic Digestion as an Energy Vector: Current Upgrading Development. *Energies* **2021**, *14*, 2742. [[CrossRef](#)]
49. Angelidaki, I.; Treu, L.; Tsapekos, P.; Luo, G.; Campanaro, S.; Wenzel, H.; Kougiass, P.G. Biogas Upgrading and Utilization: Current Status and Perspectives. *Biotechnol. Adv.* **2018**, *36*, 452–466. [[CrossRef](#)] [[PubMed](#)]
50. Kumar, A.; Jones, D.D.; Hanna, M.A. Thermochemical Biomass Gasification: A Review of the Current Status of the Technology. *Energies* **2009**, *2*, 556–581. [[CrossRef](#)]
51. Turner, J.; Sverdrup, G.; Mann, M.K.; Maness, P.C.; Kroposki, B.; Ghirardi, M.; Evans, R.J.; Blake, D. Renewable Hydrogen Production. *Int. J. Energy Res.* **2008**, *32*, 379–407. [[CrossRef](#)]
52. Jürgensen, L.; Ehimen, E.A.; Born, J.; Holm-Nielsen, J.B. Utilization of Surplus Electricity from Wind Power for Dynamic Biogas Upgrading: Northern Germany Case Study. *Biomass Bioenergy* **2014**, *66*, 126–132. [[CrossRef](#)]
53. Muñoz, R.; Meier, L.; Diaz, I.; Jeison, D. A Review on the State-of-the-Art of Physical/Chemical and Biological Technologies for Biogas Upgrading. *Rev. Environ. Sci. Biotechnol.* **2015**, *14*, 727–759. [[CrossRef](#)]
54. Kougiass, P.G.; Treu, L.; Benavente, D.P.; Boe, K.; Campanaro, S.; Angelidaki, I. Ex-Situ Biogas Upgrading and Enhancement in Different Reactor Systems. *Bioresour. Technol.* **2017**, *225*, 429–437. [[CrossRef](#)]

55. Bassani, I.; Kougiass, P.G.; Angelidaki, I. In-Situ Biogas Upgrading in Thermophilic Granular UASB Reactor: Key Factors Affecting the Hydrogen Mass Transfer Rate. *Bioresour. Technol.* **2016**, *221*, 485–491. [[CrossRef](#)]
56. Bassani, I.; Kougiass, P.G.; Treu, L.; Angelidaki, I. Biogas Upgrading via Hydrogenotrophic Methanogenesis in Two-Stage Continuous Stirred Tank Reactors at Mesophilic and Thermophilic Conditions. *Environ. Sci. Technol.* **2015**, *49*, 12585–12593. [[CrossRef](#)]
57. Treu, L.; Campanaro, S.; Kougiass, P.G.; Sartori, C.; Bassani, I.; Angelidaki, I. Hydrogen-Fueled Microbial Pathways in Biogas Upgrading Systems Revealed by Genome-Centric Metagenomics. *Front. Microbiol.* **2018**, *9*, 1079. [[CrossRef](#)]
58. Jensen, M.B.; Jensen, B.; Ottosen, L.D.M.; Kofoed, M.V.W. Integrating H₂ Injection and Reactor Mixing for Low-Cost H₂ Gas-Liquid Mass Transfer in Full-Scale In Situ Biomethanation. *Biochem. Eng. J.* **2021**, *166*, 107869. [[CrossRef](#)]
59. Luo, G.; Angelidaki, I. Co-Digestion of Manure and Whey for In Situ Biogas Upgrading by the Addition of H₂: Process Performance and Microbial Insights. *Appl. Microbiol. Biotechnol.* **2013**, *97*, 1373–1381. [[CrossRef](#)] [[PubMed](#)]
60. Tao, B.; Alessi, A.M.; Zhang, Y.; Chong JP, J.; Heaven, S.; Banks, C.J. Simultaneous Biomethanisation of Endogenous and Imported CO₂ in Organically Loaded Anaerobic Digesters. *Appl. Energy* **2019**, *247*, 670–681. [[CrossRef](#)]
61. Wang, W.; Xie, L.; Luo, G.; Zhou, Q.; Angelidaki, I. Performance and Microbial Community Analysis of the Anaerobic Reactor with Coke Oven Gas Biomethanation and In Situ Biogas Upgrading. *Bioresour. Technol.* **2013**, *146*, 234–239. [[CrossRef](#)]
62. Batstone, D.J.; Keller, J.; Angelidaki, I.; Kalyuzhnyi, S.V.; Pavlostathis, S.G.; Rozzi, A.; Sanders, W.T.; Siegrist, H.; Vavilin, V.A. The IWA Anaerobic Digestion Model No 1 (ADM1). *Water Sci. Technol.* **2002**, *45*, 65–73. [[CrossRef](#)] [[PubMed](#)]
63. Mulat, D.G.; Mosbæk, F.; Ward, A.J.; Polag, D.; Greule, M.; Keppler, F.; Nielsen, J.L.; Feilberg, A. Exogenous Addition of H₂ for an In Situ Biogas Upgrading through Biological Reduction of Carbon Dioxide into Methane. *Waste Manag.* **2017**, *68*, 146–156. [[CrossRef](#)]
64. Agneessens, L.M.; Ottosen, L.D.M.; Voigt, N.V.; Nielsen, J.L.; de Jonge, N.; Fischer, C.H.; Kofoed, M.V.W. In-Situ Biogas Upgrading with Pulse H₂ Additions: The Relevance of Methanogen Adaptation and Inorganic Carbon Level. *Bioresour. Technol.* **2017**, *233*, 256–263. [[CrossRef](#)]
65. Bassani, I.; Kougiass, P.G.; Treu, L.; Porté, H.; Campanaro, S.; Angelidaki, I. Optimization of Hydrogen Dispersion in Thermophilic Up-Flow Reactors for Ex Situ Biogas Upgrading. *Bioresour. Technol.* **2017**, *234*, 310–319. [[CrossRef](#)]
66. Díaz, I.; Pérez, C.; Alfaro, N.; Fdz-Polanco, F. A Feasibility Study on the Bioconversion of CO₂ and H₂ to Biomethane by Gas Sparging through Polymeric Membranes. *Bioresour. Technol.* **2015**, *185*, 246–253. [[CrossRef](#)]
67. Martin, M.R.; Fornero, J.J.; Stark, R.; Mets, L.; Angenent, L.T. A Single-Culture Bioprocess of Methanothermobacter Thermotrophicus to Upgrade Digester Biogas by CO₂-to-CH₄ Conversion with H₂. *Archaea* **2013**, *2013*, 157529. [[CrossRef](#)]
68. Jensen, M.B.; Ottosen, L.D.M.; Kofoed, M.V.W. H₂ Gas-Liquid Mass Transfer: A Key Element in Biological Power-to-Gas Methanation. *Renew. Sustain. Energy Rev.* **2021**, *147*, 111209. [[CrossRef](#)]
69. Guiot, S.R.; Cimpioia, R.; Carayon, G. Potential of Wastewater-Treating Anaerobic Granules for Biomethanation of Synthesis Gas. *Environ. Sci. Technol.* **2011**, *45*, 2006–2012. [[CrossRef](#)] [[PubMed](#)]
70. Henstra, A.M.; Sipma, J.; Rinzema, A.; Stams, A.J. Microbiology of Synthesis Gas Fermentation for Biofuel Production. *Curr. Opin. Biotechnol.* **2007**, *18*, 200–206. [[CrossRef](#)] [[PubMed](#)]
71. Monlau, F.; Sambusiti, C.; Ficara, E.; Aboulkas, A.; Barakat, A.; Carrère, H. New Opportunities for Agricultural Digestate Valorization: Current Situation and Perspectives. *Energy Environ. Sci.* **2015**, *8*, 2600–2621. [[CrossRef](#)]
72. Ahern, E.P.; Deane, P.; Persson, T.; Ó Gallachóir, B.; Murphy, J.D. A Perspective on the Potential Role of Renewable Gas in a Smart Energy Island System. *Renew. Energy* **2015**, *78*, 648–656. [[CrossRef](#)]
73. Savvas, S.; Donnelly, J.; Patterson, T.; Chong, Z.S.; Esteves, S.R. Biological Methanation of CO₂ in a Novel Biofilm Plug-Flow Reactor: A High Rate and Low Parasitic Energy Process. *Appl. Energy* **2017**, *202*, 238–247. [[CrossRef](#)]
74. Corbellini, V.; Kougiass, P.G.; Treu, L.; Bassani, I.; Malpei, F.; Angelidaki, I. Hybrid Biogas Upgrading in a Two-Stage Thermophilic Reactor. *Energy Convers. Manag.* **2018**, *168*, 1–10. [[CrossRef](#)]
75. Wahid, R.; Horn, S.J. Impact of Operational Conditions on Methane Yield and Microbial Community Composition during Biological Methanation in In Situ and Hybrid Reactor Systems. *Biotechnol. Biofuels* **2021**, *14*, 170. [[CrossRef](#)]
76. Rittmann, S.K.M.R. A Critical Assessment of Microbiological Biogas to Biomethane Upgrading Systems. *Adv. Biochem. Eng. Biotechnol.* **2015**, *151*, 117–135. [[CrossRef](#)]
77. Rachbauer, L.; Beyer, R.; Bochmann, G.; Fuchs, W. Characteristics of Adapted Hydrogenotrophic Community during Biomethanation. *Sci. Total Environ.* **2017**, *595*, 912–919. [[CrossRef](#)]
78. Savvas, S.; Donnelly, J.; Patterson, T.; Chong, Z.S.; Esteves, S.R. Methanogenic Capacity and Robustness of Hydrogenotrophic Cultures Based on Closed Nutrient Recycling via Microbial Catabolism: Impact of Temperature and Microbial Attachment. *Bioresour. Technol.* **2018**, *257*, 164–171. [[CrossRef](#)] [[PubMed](#)]
79. Burkhardt, M.; Jordan, I.; Heinrich, S.; Behrens, J.; Ziesche, A.; Busch, G. Long Term and Demand-Oriented Biocatalytic Synthesis of Highly Concentrated Methane in a Trickle Bed Reactor. *Appl. Energy* **2019**, *240*, 818–826. [[CrossRef](#)]
80. Jensen, M.B.; Strübing, D.; de Jonge, N.; Nielsen, J.L.; Ottosen, L.D.M.; Koch, K.; Kofoed, M.V.W. Stick or Leave—Pushing Methanogens to Biofilm Formation for Ex Situ Biomethanation. *Bioresour. Technol.* **2019**, *291*, 121784. [[CrossRef](#)] [[PubMed](#)]
81. Yun, Y.M.; Sung, S.; Kang, S.; Kim, M.S.; Kim, D.H. Enrichment of Hydrogenotrophic Methanogens by Means of Gas Recycle and Its Application in Biogas Upgrading. *Energy* **2017**, *135*, 294–302. [[CrossRef](#)]

82. Sander, R. Compilation of Henry's Law Constants (Version 4.0) for Water as Solvent. *Atmos. Chem. Phys.* **2015**, *15*, 4399–4981. [[CrossRef](#)]
83. Guneratnam, A.J.; Ahern, E.; FitzGerald, J.A.; Jackson, S.A.; Xia, A.; Dobson, A.D.W.; Murphy, J.D. Study of the Performance of a Thermophilic Biological Methanation System. *Bioresour. Technol.* **2017**, *225*, 308–315. [[CrossRef](#)]
84. Zhu, X.; Chen, L.; Chen, Y.; Cao, Q.; Liu, X.; Li, D. Differences of Methanogenesis between Mesophilic and Thermophilic In Situ Biogas-Upgrading Systems by Hydrogen Addition. *J. Ind. Microbiol. Biotechnol.* **2019**, *46*, 1569–1581. [[CrossRef](#)]
85. Seifert, A.H.; Rittmann, S.; Herwig, C. Analysis of Process Related Factors to Increase Volumetric Productivity and Quality of Biomethane with Methanothermobacter Marburgensis. *Appl. Energy* **2014**, *132*, 155–162. [[CrossRef](#)]
86. Kim, S.; Choi, K.; Chung, J. Reduction in Carbon Dioxide and Production of Methane by Biological Reaction in the Electronics Industry. *Int. J. Hydrogen Energy* **2013**, *38*, 3488–3496. [[CrossRef](#)]
87. Burkhardt, M.; Koschack, T.; Busch, G. Biocatalytic Methanation of Hydrogen and Carbon Dioxide in an Anaerobic Three-Phase System. *Bioresour. Technol.* **2015**, *178*, 330–333. [[CrossRef](#)]
88. Strübing, D.; Huber, B.; Lebuhn, M.; Drewes, J.E.; Koch, K. High Performance Biological Methanation in a Thermophilic Anaerobic Trickle Bed Reactor. *Bioresour. Technol.* **2017**, *245*, 1176–1183. [[CrossRef](#)] [[PubMed](#)]
89. Gerardi, M.H. *The Microbiology of Anaerobic Digesters*; John Wiley & Sons, Inc.: Hoboken, NJ, USA, 2003. [[CrossRef](#)]
90. Sun, L.; Müller, B.; Westerholm, M.; Schnürer, A. Syntrophic Acetate Oxidation in Industrial CSTR Biogas Digesters. *J. Biotechnol.* **2014**, *171*, 39–44. [[CrossRef](#)] [[PubMed](#)]
91. Westerholm, M.; Moestedt, J.; Schnürer, A. Biogas Production through Syntrophic Acetate Oxidation and Deliberate Operating Strategies for Improved Digester Performance. *Appl. Energy* **2016**, *179*, 124–135. [[CrossRef](#)]
92. Rachbauer, L.; Voitl, G.; Bochmann, G.; Fuchs, W. Biological Biogas Upgrading Capacity of a Hydrogenotrophic Community in a Trickle-Bed Reactor. *Appl. Energy* **2016**, *180*, 483–490. [[CrossRef](#)]
93. Agneessens, L.M.; Ottosen, L.D.M.; Andersen, M.; Berg Olesen, C.; Feilberg, A.; Kofoed, M.V.W. Parameters Affecting Acetate Concentrations during In-Situ Biological Hydrogen Methanation. *Bioresour. Technol.* **2018**, *258*, 33–40. [[CrossRef](#)]
94. Rajagopal, R.; Massé, D.I.; Singh, G. A Critical Review on Inhibition of Anaerobic Digestion Process by Excess Ammonia. *Bioresour. Technol.* **2013**, *143*, 632–641. [[CrossRef](#)]
95. Hejnfelt, A.; Angelidaki, I. Anaerobic Digestion of Slaughterhouse By-Products. *Biomass Bioenergy* **2009**, *33*, 1046–1054. [[CrossRef](#)]
96. Fricke, K.; Santen, H.; Wallmann, R.; Hüttner, A.; Dichtl, N. Operating Problems in Anaerobic Digestion Plants Resulting from Nitrogen in MSW. *Waste Manag.* **2007**, *27*, 30–43. [[CrossRef](#)]
97. Müller, T.; Walter, B.; Wirtz, A.; Burkovski, A. Ammonium Toxicity in Bacteria. *Curr. Microbiol.* **2006**, *52*, 400–406. [[CrossRef](#)]
98. Tian, H.; Fotidis, I.A.; Kissas, K.; Angelidaki, I. Effect of Different Ammonia Sources on Aceticlastic and Hydrogenotrophic Methanogens. *Bioresour. Technol.* **2018**, *250*, 390–397. [[CrossRef](#)]
99. Zhang, X.; Tao, Y.; Hu, J.; Liu, G.; Spanjers, H.; van Lier, J.B. Biomethanation and Microbial Community Changes in a Digester Treating Sludge from a Brackish Aquaculture Recirculation System. *Bioresour. Technol.* **2016**, *214*, 338–347. [[CrossRef](#)] [[PubMed](#)]
100. Zhang, Y.; Alam, M.A.; Kong, X.; Wang, Z.; Li, L.; Sun, Y.; Yuan, Z. Effect of Salinity on the Microbial Community and Performance on Anaerobic Digestion of Marine Macroalgae. *J. Chem. Technol. Biotechnol.* **2017**, *92*, 2392–2399. [[CrossRef](#)]
101. Letelier-Gordo, C.O.; Mancini, E.; Pedersen, P.B.; Angelidaki, I.; Fotidis, I.A. Saline Fish Wastewater in Biogas Plants - Biomethanation Toxicity and Safe Use. *J. Environ. Manag.* **2020**, *275*, 111233. [[CrossRef](#)] [[PubMed](#)]
102. Wang, S.; Hou, X.; Su, H. Exploration of the Relationship between Biogas Production and Microbial Community under High Salinity Conditions. *Sci. Rep.* **2017**, *7*, 1149. [[CrossRef](#)]
103. Zhang, X.; Spanjers, H.; van Lier, J.B. Potentials and Limitations of Biomethane and Phosphorus Recovery from Sludges of Brackish/Marine Aquaculture Recirculation Systems: A Review. *J. Environ. Manag.* **2013**, *131*, 44–54. [[CrossRef](#)]
104. Vyrides, I.; Stuckey, D.C. Adaptation of Anaerobic Biomass to Saline Conditions: Role of Compatible Solutes and Extracellular Polysaccharides. *Enzym. Microb. Technol.* **2009**, *44*, 46–51. [[CrossRef](#)]
105. Huzir, N.M.; Mahmood, N.A.N.; Muhammad, S.A.F.A.S.; Umor, N.A.; Ismail, S. Effect of Specific Methanogenic Activity (SMA) of Anaerobic Sludge under High Salinity. *J. Adv. Res. Appl. Sci. Eng. Technol.* **2019**, *16*, 35–40.
106. De Vrieze, J.; Hennebel, T.; Boon, N.; Verstraete, W. Methanosarcina: The Rediscovered Methanogen for Heavy Duty Biomethanation. *Bioresour. Technol.* **2012**, *112*, 1–9. [[CrossRef](#)]
107. Zhang, Y.; Arends, J.B.A.; Van de Wiele, T.; Boon, N. Bioreactor Technology in Marine Microbiology: From Design to Future Application. *Biotechnol. Adv.* **2011**, *29*, 312–321. [[CrossRef](#)]
108. Feijoo, G.; Soto, M.; Méndez, R.; Lema, J.M. Sodium Inhibition in the Anaerobic Digestion Process: Antagonism and Adaptation Phenomena. *Enzym. Microb. Technol.* **1995**, *17*, 180–188. [[CrossRef](#)]
109. Lee, D.H.; Behera, S.K.; Kim, J.W.; Park, H.S. Methane Production Potential of Leachate Generated from Korean Food Waste Recycling Facilities: A Lab-Scale Study. *Waste Manag.* **2009**, *29*, 876–882. [[CrossRef](#)] [[PubMed](#)]
110. Romero-Güiza, M.S.; Vila, J.; Mata-Alvarez, J.; Chimenos, J.M.; Astals, S. The Role of Additives on Anaerobic Digestion: A Review. *Renew. Sustain. Energy Rev.* **2016**, *58*, 1486–1499. [[CrossRef](#)]
111. Schattauer, A.; Abdoun, E.; Weiland, P.; Plöchl, M.; Heiermann, M. Abundance of Trace Elements in Demonstration Biogas Plants. *Biosyst. Eng.* **2011**, *108*, 57–65. [[CrossRef](#)]
112. Feng, X.M.; Karlsson, A.; Svensson, B.H.; Bertilsson, S. Industrial Waste Linking Process to Microbial Communities. *FEMS Microbiol. Ecol.* **2010**, *74*, 226–240. [[CrossRef](#)]

113. Abdel Azim, A.; Rittmann, S.K.M.R.; Fino, D.; Bochmann, G. The Physiological Effect of Heavy Metals and Volatile Fatty Acids on *Methanococcus maripaludis* S₂. *Biotechnol. Biofuels* **2018**, *11*, 301. [CrossRef]
114. Glass, J.B.; Orphan, V.J. Trace Metal Requirements for Microbial Enzymes Involved in the Production and Consumption of Methane and Nitrous Oxide. *Front. Microbiol.* **2012**, *3*, 61. [CrossRef]
115. Abdel Azim, A.; Pruckner, C.; Kolar, P.; Taubner, R.S.; Fino, D.; Saracco, G.; Sousa, F.L.; Rittmann, S.K.M.R. The Physiology of Trace Elements in Biological Methane Production. *Bioresour. Technol.* **2017**, *241*, 775–786. [CrossRef]
116. Zhang, Z.Y.; Maekawa, T. Continuous Fermentation Using Acclimated-Methanogens Feed Substrate of Mixed Carbon Dioxide and Hydrogen. *J. Soc. Agric. Struct.* **1993**, *24*, 207–214.
117. Zhang, Y.; Zhang, Z.; Suzuki, K.; Maekawa, T. Uptake and Mass Balance of Trace Metals for Methane Producing *Bact. Biomass-Bioenergy* **2003**, *25*, 427–433. [CrossRef]
118. Mauerhofer, L.M.; Zwiirtmayr, S.; Pappenreiter, P.; Bernacchi, S.; Seifert, A.H.; Reischl, B.; Schmider, T.; Taubner, R.S.; Paulik, C.; Rittmann, S.K.M.R. Hyperthermophilic Methanogenic Archaea Act as High-Pressure CH₄ Cell Factories. *Commun. Biol.* **2021**, *4*, 289. [CrossRef]
119. Battino, R. The Ostwald Coefficient of Gas Solubility. *Fluid Phase Equilib.* **1984**, *15*, 231–240. [CrossRef]
120. Lu, J.X.; Murray, J. *Biochemistry, Dissolution and Solubility*; StatPearls Publishing: Treasure Island, FL, USA, 2020.
121. Rusmanis, D.; O'Shea, R.; Wall, D.M.; Murphy, J.D. Biological Hydrogen Methanation Systems—An Overview of Design and Efficiency. *Bioengineered* **2019**, *10*, 604–634. [CrossRef] [PubMed]
122. Özbek, B.; Gayik, S. The Studies on the Oxygen Mass Transfer Coefficient in a Bioreactor. *Process Biochem.* **2001**, *36*, 729–741. [CrossRef]
123. Bajón Fernández, Y.; Cartmell, E.; Soares, A.; McAdam, E.; Vale, P.; Darche-Dugaret, C.; Jefferson, B. Gas to Liquid Mass Transfer in Rheologically Complex Fluids. *Chem. Eng. J.* **2015**, *273*, 656–667. [CrossRef]
124. Goel, R.; Komatsu, K.; Yasui, H.; Harada, H. Process Performance and Change in Sludge Characteristics during Anaerobic Digestion of Sewage Sludge with Ozonation. *Water Sci. Technol.* **2004**, *49*, 105–113. [CrossRef] [PubMed]
125. Hammadi, L.; Ponton, A.; Belhadri, M. Effects of Heat Treatment and Hydrogen Peroxide (H₂O₂) on the Physicochemical and Rheological Behavior of an Activated Sludge from a Water Purification Plant. *Procedia Eng.* **2012**, *33*, 293–302. [CrossRef]
126. Alves, S.S.; Maia, C.I.; Vasconcelos, J.M.T. Gas-Liquid Mass Transfer Coefficient in Stirred Tanks Interpreted through Bubble Contamination Kinetics. *Chem. Eng. Process. Process Intensif.* **2004**, *43*, 823–830. [CrossRef]
127. Montante, G.; Horn, D.; Paglianti, A. Gas-Liquid Flow and Bubble Size Distribution in Stirred Tanks. *Chem. Eng. Sci.* **2008**, *63*, 2107–2118. [CrossRef]
128. Leu, J.Y.; Lin, Y.H.; Chang, F.L. Conversion of CO₂ into CH₄ by Methane-Producing Bacterium FJ10 under a Pressurized Condition. *Chem. Eng. Res. Des.* **2011**, *89*, 1879–1890. [CrossRef]
129. Nielsen, J.; Villadsen, J. *Bioreaction Engineering Principles*, 2nd ed.; Springer Science & Business Media: Berlin/Heidelberg, Germany, 2002.
130. Panfilov, M.; Reitenbach, V.; Ganzer, L. Self-Organization and Shock Waves in Underground Methanation Reactors and Hydrogen Storages. *Environ. Earth Sci.* **2016**, *75*, 313. [CrossRef]
131. Amez, I.; Gonzalez, S.; Sanchez-Martin, L.; Ortega, M.F.; Llamas, B. Underground Methanation, a Natural Way to Transform Carbon Dioxide into Methane. In *Climate Change Science*; Elsevier: Amsterdam, The Netherlands, 2021; pp. 81–106. [CrossRef]
132. Tarkowski, R. Underground Hydrogen Storage: Characteristics and Prospects. *Renew. Sustain. Energy Rev.* **2019**, *105*, 86–94. [CrossRef]
133. Oren, A. Taxonomy of Halophilic Archaea: Current Status and Future Challenges. *Extremophiles* **2014**, *18*, 825–834. [CrossRef] [PubMed]
134. Bueno de Mesquita, C.P.; Zhou, J.; Theroux, S.M.; Tringe, S.G. Methanogenesis and Salt Tolerance Genes of a Novel Halophilic Methanosarcinaceae Metagenome-Assembled Genome from a Former Solar Saltern. *Genes* **2021**, *12*, 1609. [CrossRef] [PubMed]
135. Ollivier, B.; Fardeau, M.L.; Cayol, J.L.; Magot, M.; Patel, B.K.C.; Prensier, G.; Garcia, J.L. *Methanocalculus halotolerans* gen. nov., sp. nov., Isolated from an Oil-Producing Well. *Int. J. Syst. Bacteriol.* **1998**, *48*, 821–828. [CrossRef] [PubMed]
136. Zhilina, T.N.; Zavarzina, D.G.; Kevbrin, V.V.; Kolganova, T.V. *Methanocalculus natronophilus* sp. nov., a New Alkaliphilic Hydrogenotrophic Methanogenic Archaeon from a Soda Lake, and Proposal of the New Family *Methanocalculaceae*. *Microbiology* **2013**, *82*, 698–706. [CrossRef]
137. Pérez, A.; Pérez, E.; Dupraz, S.; Bolcich, J. Patagonia Wind-Hydrogen Project: Underground Storage and Methanation. In Proceedings of the WHEC 2016—21st World Hydrogen Energy Conference 2016, Zaragoza, Spain, 13–16 June 2016.
138. RAG. Underground Sun Conversion—Project Description—Project. 2018. Available online: <https://www.underground-sun-conversion.at/das-projekt/projektbeschreibung.html> (accessed on 8 April 2022).
139. RAG. *Underground SUN Storage—Chemical Storage of Renewable Energy in Porous Subsurface Reservoirs with Exemplary Test Bed*. January 2017. Available online: <https://energieforschung.at/projekt/chemical-storage-of-renewable-energy-in-porous-subsurface-reservoirs-with-exemplary-testbed/> (accessed on 8 April 2022).
140. Flemisch, B.; Darcis, M.; Erbertseder, K.; Faigle, B.; Lauser, A.; Mosthaf, K.; Müthing, S.; Nuske, P.; Tatomir, A.; Wolff, M.; et al. DuMux: DUNE for Multi-[phase, Component, Scale, Physics,...] Flow and Transport in Porous Media. *Adv. Water Resour.* **2011**, *34*, 1102–1112. [CrossRef]

141. Nikolaev, D.S.; Moeinia, N.; Ott, H.; Bueltemeier, H. Investigation of Underground Bio-Methanation Using Bio-Reactive Transport Modeling. In Proceedings of the Society of Petroleum Engineers—SPE Russian Petroleum Technology Conference 2021, RPTC 2021, Virtual, 12–15 October 2021. [CrossRef]
142. Eddaoui, N. Patterns in Bioreactive Transport in Underground Storage of Hydrogen: Impact of Natural and Induced heterogeneity, HAL Id: Tel-03564124 Soutenance et Mise à Disposition de l'Ensemble de La Contact: Ddoc-Theses-Contact@univ-Lorrai. 2022. Available online: <https://hal.univ-lorraine.fr/tel-03564124/document> (accessed on 4 March 2022).
143. Gniese, C.; Bombach, P.; Rakoczy, J.; Hoth, N.; Schlömann, M.; Richnow, H.H.; Krüger, M. Relevance of Deep-Subsurface Microbiology for Underground Gas Storage and Geothermal Energy Production. *Adv. Biochem. Eng. Biotechnol.* **2014**, *142*, 95–121. [CrossRef]
144. Toleukhanov, A.; Panfilov, M.; Kaltayev, A. Storage of Hydrogenous Gas Mixture in Geological Formations: Self-Organisation in Presence of Chemotaxis. *Int. J. Hydrog. Energy* **2015**, *40*, 15952–15962. [CrossRef]
145. Eddaoui, N.; Panfilov, M.; Ganzer, L.; Hagemann, B. Impact of Pore Clogging by Bacteria on Underground Hydrogen Storage. *Transp. Porous Media* **2021**, *139*, 89–108. [CrossRef]
146. Michas, A.; Harir, M.; Lucio, M.; Vestergaard, G.; Himmelberg, A.; Schmitt-Kopplin, P.; Lueders, T.; Hatzinikolaou, D.G.; Schöler, A.; Rabus, R.; et al. Sulfate Alters the Competition Among Microbiome Members of Sediments Chronically Exposed to Asphalt. *Front. Microbiol.* **2020**, *11*, 2420. [CrossRef]
147. Van Der Valk, K.; Van Unen, M.; Brunner, L.; Gas, D. Inventory of Risks Associated with Underground Storage of Compressed Air (CAES) and Hydrogen (UHS), and Qualitative Comparison of Risks of UHS vs. Underground Storage of Natural Gas (UGS). 2020. Available online: <https://repository.tno.nl/islandora/object/uuid%3A4a8bfbac-9b18-4499-945c-807c6ca7872e> (accessed on 27 May 2022).
148. IEA. *Outlook for Biogas and Biomethane. Prospects for Organic Growth*; World Energy Outlook Special Report; IEA: Paris, France, 2020; p. 93.
149. Lawson, N.; Alvarado-Morales, M.; Tsapekos, P.; Angelidaki, I. Techno-Economic Assessment of Biological Biogas Upgrading Based on Danish Biogas Plants. *Energies* **2021**, *14*, 8252. [CrossRef]
150. Junaidi, M.U.M.; Leo, C.P.; Ahmad, A.L. Biogas Upgrading System: Techno-Economic Analysis of Membrane Separation Process Implementation. *Int. J. Appl. Eng. Res.* **2016**, *11*, 973–4562.
151. Cavaignac, R.S.; Ferreira, N.L.; Guardani, R. Techno-Economic and Environmental Process Evaluation of Biogas Upgrading via Amine Scrubbing. *Renew. Energy* **2021**, *171*, 868–880. [CrossRef]
152. Vo, T.T.Q.; Wall, D.M.; Ring, D.; Rajendran, K.; Murphy, J.D. Techno-Economic Analysis of Biogas Upgrading via Amine Scrubber, Carbon Capture and Ex-Situ Methanation. *Appl. Energy* **2018**, *212*, 1191–1202. [CrossRef]
153. Fontana, A.; Campanaro, S.; Treu, L.; Kougiyas, P.G.; Cappa, F.; Morelli, L.; Angelidaki, I. Performance and Genome-Centric Metagenomics of Thermophilic Single and Two-Stage Anaerobic Digesters Treating Cheese Wastes. *Water Res.* **2018**, *134*, 181–191. [CrossRef]
154. Zhao, J.; Li, Y.; Dong, R. Recent Progress towards In-Situ Biogas Upgrading Technologies. *Sci. Total Environ.* **2021**, *800*, 149667. [CrossRef]
155. Mainardis, M.; Buttazzoni, M.; Goi, D. Up-Flow Anaerobic Sludge Blanket (Uasb) Technology for Energy Recovery: A Review on State-of-the-Art and Recent Technological Advances. *Bioengineering* **2020**, *7*, 43. [CrossRef]
156. Lim, S.J.; Kim, T.H. Applicability and Trends of Anaerobic Granular Sludge Treatment Processes. *Biomass Bioenergy* **2014**, *60*, 189–202. [CrossRef]
157. Lettinga, G. Anaerobic Digestion and Wastewater Treatment Systems. *Antonie Van Leeuwenhoek* **1995**, *67*, 3–28. [CrossRef]
158. Nakasaki, K.; Nguyen, K.K.; Ballesteros, F.C.; Maekawa, T.; Koyama, M. Characterizing the Microbial Community Involved in Anaerobic Digestion of Lipid-Rich Wastewater to Produce Methane Gas. *Anaerobe* **2020**, *61*, 102082. [CrossRef]
159. Alves, M.M.; Pereira, M.A.; Sousa, D.Z.; Cavaleiro, A.J.; Picavet, M.; Smidt, H.; Stams, A.J.M. Waste Lipids to Energy: How to Optimize Methane Production from Long-Chain Fatty Acids (LCFA). *Microb. Biotechnol.* **2009**, *2*, 538–550. [CrossRef] [PubMed]
160. Jensen, M.B.; Kofoed, M.V.W.; Fischer, K.; Voigt, N.V.; Agneessens, L.M.; Batstone, D.J.; Ottosen, L.D.M. Venturi-Type Injection System as a Potential H₂ Mass Transfer Technology for Full-Scale in Situ Biomethanation. *Appl. Energy* **2018**, *222*, 840–846. [CrossRef]
161. Bekkering, J.; Zwart, K.; Martinus, G.; Langerak, J.; Tideman, J.; van der Meij, T.; Alberts, K.; van Steenis, M.; Nap, J.P. Farm-Scale Bio-Power-to-Methane: Comparative Analyses of Economic and Environmental Feasibility. *Int. J. Energy Res.* **2020**, *44*, 2264–2277. [CrossRef]
162. Menin, L.; Vakalis, S.; Benedetti, V.; Patuzzi, F.; Baratieri, M. Techno-Economic Assessment of an Integrated Biomass Gasification, Electrolysis, and Syngas Biomethanation Process. *Biomass Convers. Biorefin.* **2021**, *11*, 445–459. [CrossRef]
163. Götz, M.; Lefebvre, J.; Mörs, F.; McDaniel Koch, A.; Graf, F.; Bajohr, S.; Reimert, R.; Kolb, T. Renewable Power-to-Gas: A Technological and Economic Review. *Renew. Energy* **2016**, *85*, 1371–1390. [CrossRef]
164. Vidas, L.; Castro, R. Recent Developments on Hydrogen Production Technologies: State-of-the-Art Review with a Focus on Green-Electrolysis. *Appl. Sci.* **2021**, *11*, 11363. [CrossRef]
165. Kalinci, Y.; Hepbasli, A.; Dincer, I. Biomass-Based Hydrogen Production: A Review and Analysis. *Int. J. Hydrogen Energy* **2009**, *34*, 8799–8817. [CrossRef]

-
166. Abdul Mujeebu, M. Hydrogen and Syngas Production by Superadiabatic Combustion—A Review. *Appl. Energy* **2016**, *173*, 210–224. [[CrossRef](#)]
 167. IEA. *A 10-Point Plan to Reduce the European Union's Reliance on Russian Natural Gas*; IEA: Paris, France, 2022.